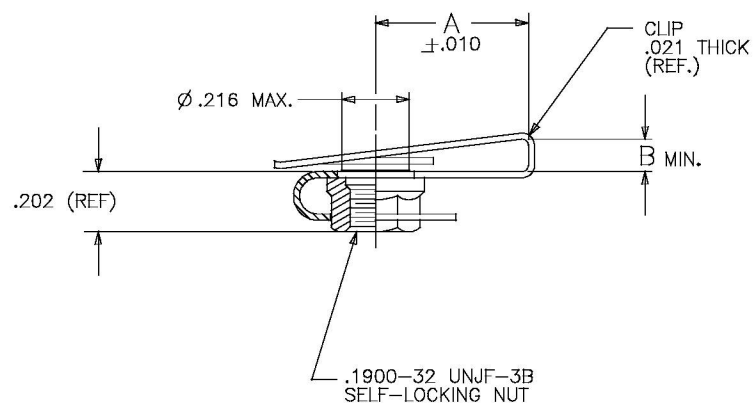
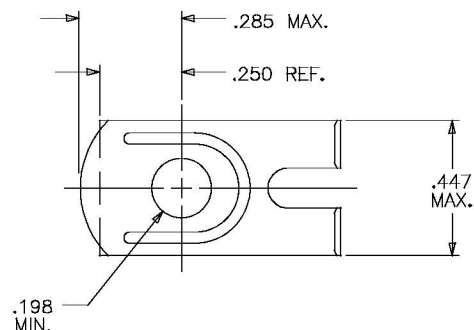


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1ST DASH NO.	A	2ND DASH NO.	B MIN.
-1	.275	-1	.060
-2	.405	-2	.125
-3	.735-.755	-3	.187
		-4	.250
--	--	-5	.265

NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

NUT: 4037 ALLOY STEEL HEAT TREATED.
A286 STAINLESS STEEL HEAT TREATED.

CLIP: C1050 CARBON STEEL HEAT TREATED.
A286 STAINLESS STEEL HEAT TREATED.

2. FINISH:

NUT: (4037) CAD PLATE PER QQ-P-416 & DRY FILM LUBE
(A286) PASSIVATE PER QQ-P-35 & DRY FILM LUBE

CLIP: (C1050)CADPLATE PER QQ-P-416, TYPE II, CL.2.
(A286)PASSIVATE PER QQ-P-35.

3. NUT LOCKING TORQUE PER MIL-N-25027.

4. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

5. RECOMMENDED INSTALLATION HOLE: .219 DIAMETER MIN.

6. DIMENSIONS: INCHES

7. PART NUMBER EXAMPLE:

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S = STAINLESS STEEL MATERIAL OPTION,
NO SUFFIX TO PART NUMBER INDICATES
STEEL MATERIAL

2ND DASH NUMBER = 'B' DIMENSION

1ST DASH NUMBER = 'A' DIMENSION

BASIC PART NUMBER

ISSUE	DESCRIPTION	DATE
REVISION	9713-001	

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ± .010	DRAWN BY: R.A.D. 2-19-97	DATE
	MATERIAL: NOTED	CHECKED BY: C.M. 2-28-97	DATE
	HEAT TREAT: NOTED	APPROVED BY: C.TANAKA 4/2/97	DATE
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B.GUEVARA 4/2/97	DATE
		MFG. ACCEPT: T.CORONA 4/1/97	DATE
		THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
		TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE	
		CODE IDENT. NO. 60119	SIZE B
		DRAWING NUMBER: 13100067-0-00	
		SCALE NONE	SALES SHEET 1 OF 1