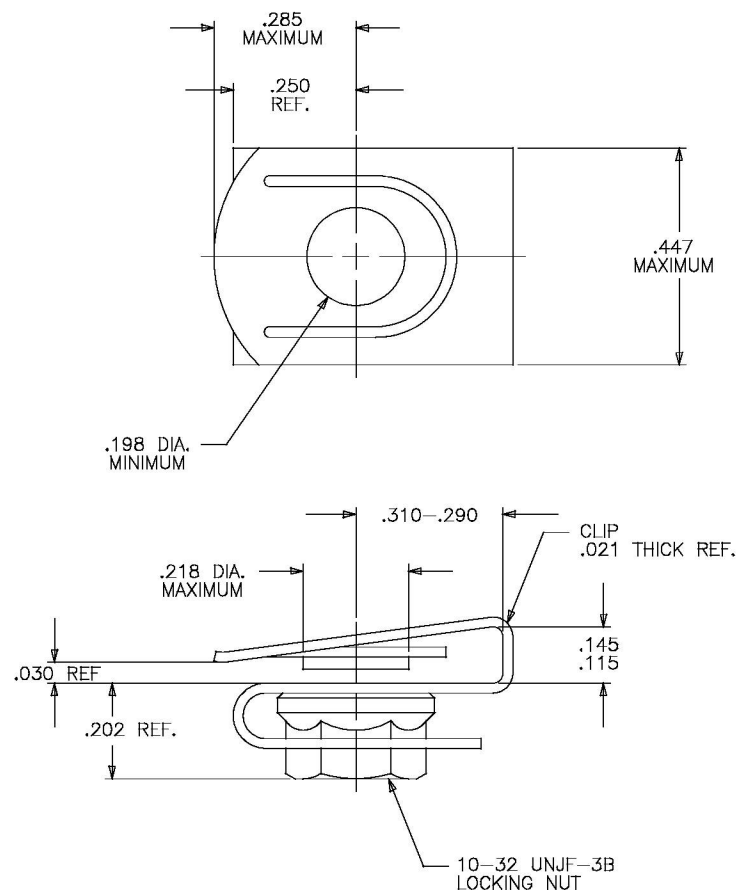


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NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL PER ASTM A 684/684M
 - 1.2 NUT: 4037 ALLOY STEEL PER AMS 6300 OR ASTM A 752
2. HEAT TREAT:
 - 2.1 CLIP: RC 42 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - CLIP: NO SUFFIX – CADMIUM PLATED PER QQ-P-416, TYPE II, CL 1
 - "G" SUFFIX – COAT BMS 10-11 TYPE I PER EMPS 073 OR IPS-14. THIS IS APPLIED OVER PARTS WITH TYPE II CADMIUM PLATE.
4. APPLICATION DATA:
 - 4.1 RECOMMENDED INSTALLATION HOLE: .220-.230 DIA.
 - 4.2 EDGE DISTANCE: .281 MAX.
 - 4.3 MOUNTING SHEET THICKNESS: .040-.092
 - 4.4 FLOAT: APPROX. .011 RADIAL

NUT: CADMIUM PLATED PER QQ-P-416, TYPE II, CL 2 & DRY FILM LUBED

5. PART NUMBER EXAMPLE:

1 3 1 0 0 0 6 6 ()

SUFFIX DESIGNATES FINISH ON THE CLIP

BASIC PART NUMBER

A	ECN # 5418	12-2-96
ISSUE	DESCRIPTION	DATE
REVISION		9613-017

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: C.K.T.		DATE 11-25-96		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA								
	MATERIAL:		CHECKED BY: R.YARNALL		DATE 11-26-96										
	HEAT TREAT:		APPROVED BY: C.TANAKA		DATE 11-26-96										
	FINAL PROTECTIVE FINISH:		APPROVED BY: B.GUEVARA		DATE 11-26-96										
	NOTED						TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE								
	NOTED														
	NOTED														
	NOTED														
				MFG. ACCEPT:		DATE		CODE IDENT. NO.		SIZE		DRAWING NUMBER:			
				T.CORONA		11-26-96		60119		B		13100066()			
								SCALE		NONE		SALES		SHEET 1 OF 1	