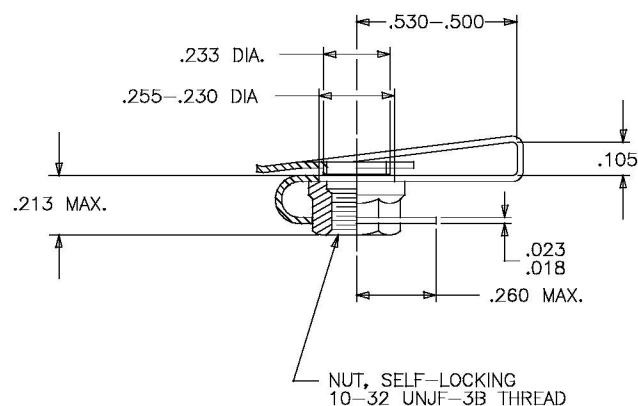
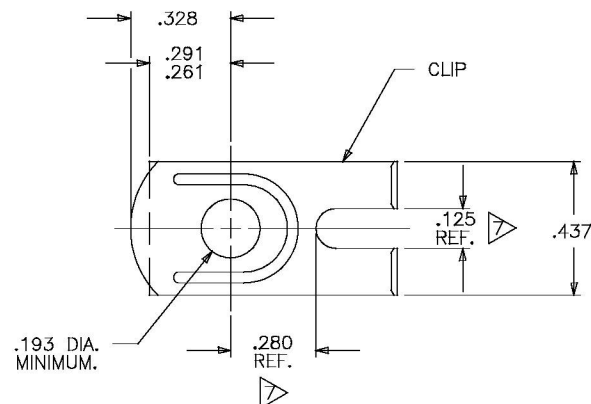


13100065-1()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: A286 STAINLESS STEEL PER AMS5525
 - 1.2. NUT: A286 CRES PER AMS 5731 OR AMS 5734.
2. HEAT TREAT:
 - 2.1. CLIP: 140 K.S.I. MINIMUM
 - 2.2. NUT: HEAT TREATED.
3. FINISH:
 - 3.1. CLIP: INHIBITING EPOXY PRIMER PER MPS0034
 - 3.2. NUT: PASSIVATE PER QQ-P-35, TYPE VIII, CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2 AND DRY FILM LUBE PER MIL-L-46010 TYPE I
4. RECOMMENDED INSTALLATION HOLE: .240-.250 DIA.
5. PART NUMBER EXAMPLE: 13100065-1()
 - SUFFIX "N" = NO HORSESHOE CONFIGURATION
6. DIMENSIONS APPLY BEFORE MPS0034 COATING



SHEET THICKNESS	RANGE EDGE MARGIN
.020-.090	.350-.500

ISSUE	DESCRIPTION	DATE
REVISION	9613-012	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES	DRAWN BY: R.A.D. 6-24-96	DATE: 6-24-96	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL: NOTED	CHECKED BY: C TANAKA 6/26/96	DATE: 6/26/96		
	HEAT TREAT: NOTED	APPROVED BY: R DUENAS 6/25/96	DATE: 6/25/96	TITLE: CLIP NUT ASSY, 1032, A286 CRES NON-SCRATCH	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JOSE SERRANO 7/22/96	DATE: 7/22/96		
		WFO, ACCEPTED: D MARTIN 7/22/96	DATE: 7/22/96	CODE IDENT. NO. 60119	SIZE B
				DRAWING NUMBER: 13100065-1()	
		SCALE: NONE	SALES		SHEET 1 OF 1