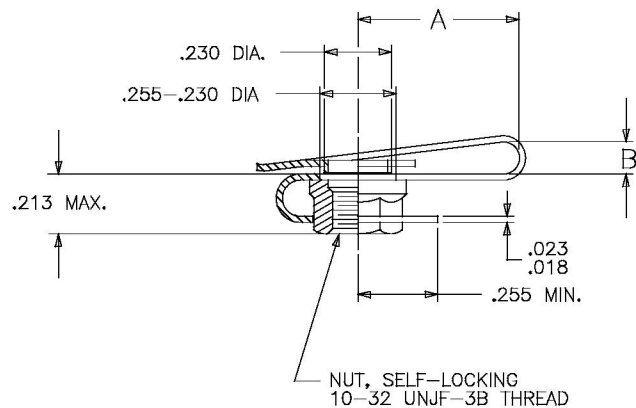
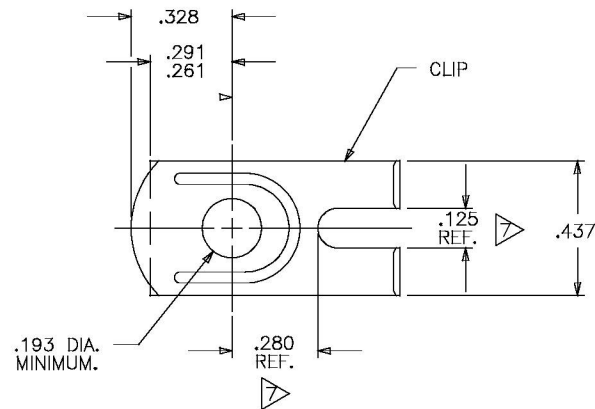


13100064-()()



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: TITANIUM 15-3-3-3 PER AMS 4914.
 - 1.2. NUT: A286 CRES PER AMS 5731 OR AMS 5734.
2. HEAT TREAT:
 - 2.1. CLIP: 900°F±25°F FOR EIGHT HOURS±30 MINUTES AND AIR COOL TO ROOM TEMPERATURE.
 - 2.2. NUT: HEAT TREATED.
3. FINISH:
 - 3.1. CLIP: INHIBITING EPOXY PRIMER PER MPS0034
 - 3.2. NUT: PASSIVATED PER QQ-P-35 TYPE VIII, CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND DRY FILM LUBED PER MIL-L-46010 TYPE I.
4. RECOMMENDED INSTALLATION HOLE: .240-.250 DIA.
5. PART NUMBER EXAMPLE:

13100064-10

SUFFIX "N" = NO HORSESHOE CONFIGURATION
 DASH NUMBER INDICATES "A" AND "B" DIMENSION
6. DIMENSIONS APPLY BEFORE MPS0034 COATING
 CONFIGURATION OPTIONAL.

DASH NUMBER	DIMENSION A	DIMENSION B
-1	.733-.703	.105
-4	.601-.571	.105

DASH NUMBER	SHEET THICKNESS	RANGE EDGE MARGIN
-1	.035-.095	.370-.650
-4	.035-.095	.370-.500

B	ECN # 5338	8-16-96
A	ECN # 5318	7-11-96
ISSUE	DESCRIPTION	DATE
REVISION		9613-012

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: R.A.D. 6-24-96 DATE: 6-24-96	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL: NOTED	CHECKED BY: C.TANAKA 6-26-96 DATE: 6-26-96		
	HEAT TREAT: NOTED	APPROVED BY: R.DUENAS 6-25-96 DATE: 6-25-96	TITLE: CLIP NUT ASSY, 1032, TITANIUM,	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JOSE G. SERRANO 7-15-96 DATE: 7-15-96		
		MFG. ACCEPT: _____	CODE IDENT. NO. 60119	SIZE B
			DRAWING NUMBER: 13100064-()()	
			SCALE: NONE	SHEET 1 OF 1