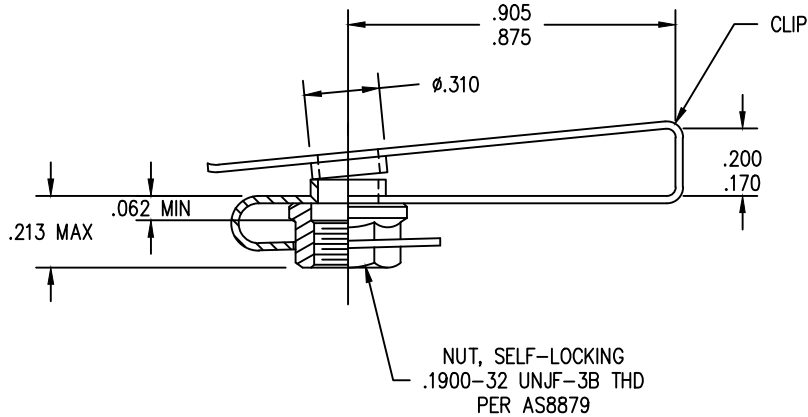
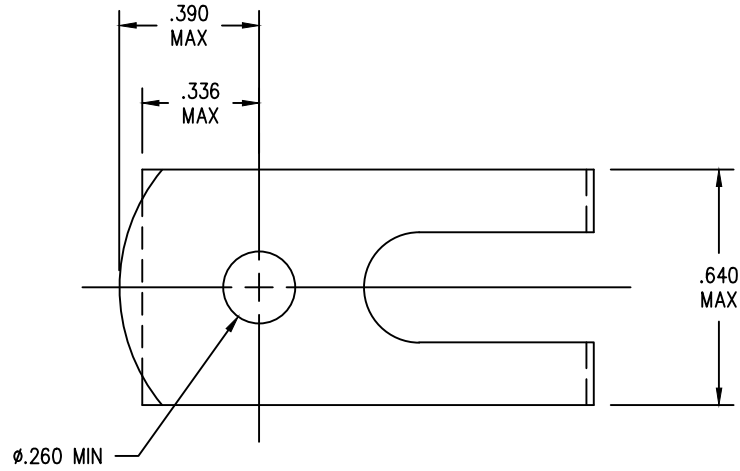




NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
CLIP: 1050 CARBON STEEL PER AMS5085 OR ASTM A684/A684M, .020 THICK, HEAT TREATED.
NUT: 4037 ALLOY STEEL PER AMS6300, ASTM A510/A510M OR EQUIVALENT, HEAT TREATED.
- (H) 2. FINISH:
CLIP: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II OR TYPE III, CLASS 1 THEN APPLY BMS10-11, TYPE I PRIMER (REF PCD EMPS-073 OR IPS-14).
NUT: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2, MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER MIL-PRF-46010 TYPE I TO MEET THE REQUIREMENTS OF NASM25027 AND HYDRAULIC FLUID RESISTANCE OF BMS3-8.
3. CLIP NUT SHALL MEET PERFORMANCE REQUIREMENTS OF BACN10FX7.
4. DIMENSIONS APPLY AFTER CAD PLATE & BEFORE BMS10-11 PRIMER COATING.

FAA-TSO AUTHORIZED PART

REV.	ECN NO.	INIT.	DATE	
H	12229	JC	5/5/20	
G	11449	JC	5/26/17	

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NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:		IBM NUMBER:		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		DECIMALS	FRACTION	ANGLES			
		±.010	—	—			
		MATERIAL: NOTED			PROJECT NUMBER: 9613-002	TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE	
		HEAT TREAT: NOTED			DRAWN BY: DATE RAD 3/15/96		
		FINAL PROTECTIVE FINISH: NOTED			APPROVED BY: DATE CKT 3/18/96	CAGE CODE SIZE 60119 A	DRAWING NUMBER: 13100063
						SCALE: NONE	SALES SHEET 1 OF 1