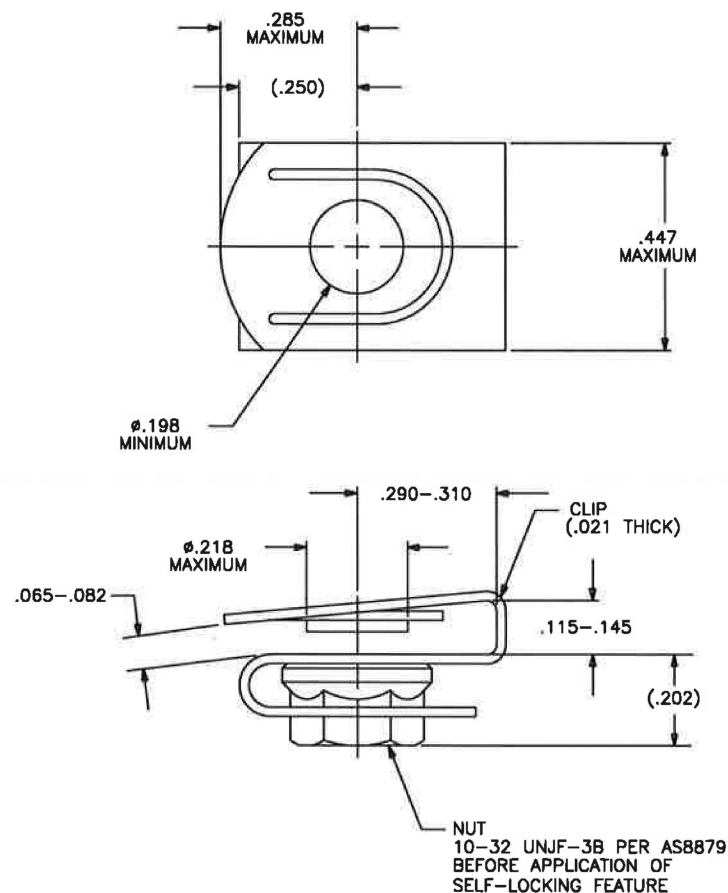




NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 1.1 CLIP: 1050 CARBON STEEL
 1.2 NUT: 4037 ALLOY STEEL

2. HEAT TREAT:
 2.1 CLIP: HRC 42 MINIMUM
 2.2 NUT: HRC 35 MINIMUM

3. FINISH:

- (D) 3.1 CLIP: NO SUFFIX - ZINC PLATED PER ASTM B633, TYPE III, CLASS SC1, CLEAR TRIVALENT CHROMATE ONLY

"Y" SUFFIX - ZINC PLATED PER ASTM B633, TYPE II, CLASS SC2.

- 3.2 NUT: CADMIUM PLATED PER AMS-QQ-P-416 TYPE II, CL 2 AND DRY FILM LUBRICANT PER AS5272, TYPE I

4. APPLICATION DATA:
 4.1 RECOMMENDED INSTALLATION HOLE: ϕ .220-.230
 4.2 EDGE DISTANCE: .281 MAX.
 4.3 MOUNTING SHEET THICKNESS: .090-.125
 4.4 FLOAT: APPROX. .011 RADIAL

5. PART NUMBER EXAMPLE:
 1 3 1 0 0 0 6 2 - 2 ()

SUFFIX DESIGNATES FINISH

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES $\pm .010$ - $\pm 5^\circ$	IBM NUMBER: -	lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
		PROJECT NUMBER: 9613-004	TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE	
THIRD ANGLE PROJECTION	HEAT TREAT: NOTED	DRAWN BY: DATE RAD 3/14/98	CAGE CODE SIZE 60119 A	DRAWING NUMBER: 13100062-2()
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: DATE CT 3/15/98	SCALE: NONE	SALES

D	11368	JC	4/18/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
C	10980	JC	2/4/16	
REV.	ECN NO.	INIT.	DATE	