

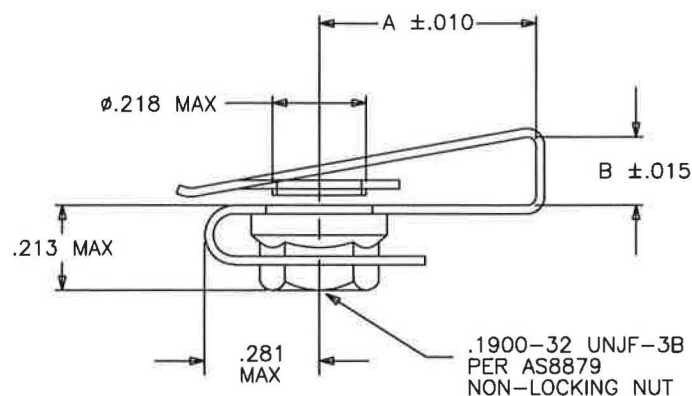
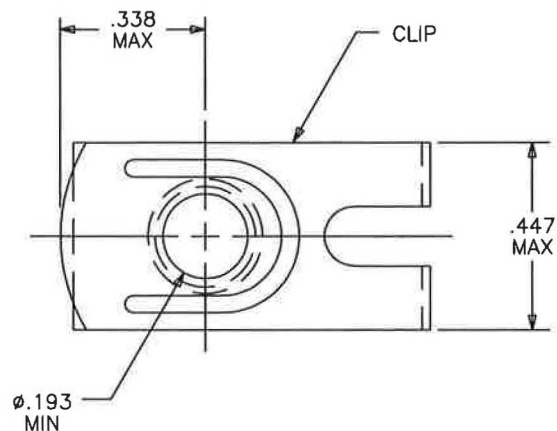


TABLE 1

DASH NO.	A	B	PANEL THICKNESS
	.265	.180	.050-.120
-1	.265	.265	.240-.250

(E)

NOTES:

1. MATERIAL:
NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737.
CLIP: A286 CRES PER AMS5525.
2. HEAT TREAT:
NUT & CLIP: 140 KSI MINIMUM PER AMS2759/3.
3. FINISH:
NUT & CLIP: PASSIVATE PER AMS2700.
4. CLIPNUT SHALL BE COMPLIANT WITH THE APPLICABLE REQUIREMENTS OF NASM25027.
5. RECOMMENDED INSTALLATION HOLE: Ø.220-.261.
6. NOMINAL EDGE DISTANCE: .250

EXAMPLE OF PART CODING:

13100055-()

SIZE CODE (SEE TABLE 1)

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - -		IBM NUMBER: -		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: 9413-009		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE, NON-LOCKING	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE MARK 5/11/94		CAGE CODE SIZE DRAWING NUMBER: 60119 A 13100055-()	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE RD 5/13/94		SCALE: NONE SALES SHEET 1 OF 1	

E	12371	PS	05/10/21	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
D	11440	JC	5/24/17	
REV.	ECN NO.	INIT.	DATE	