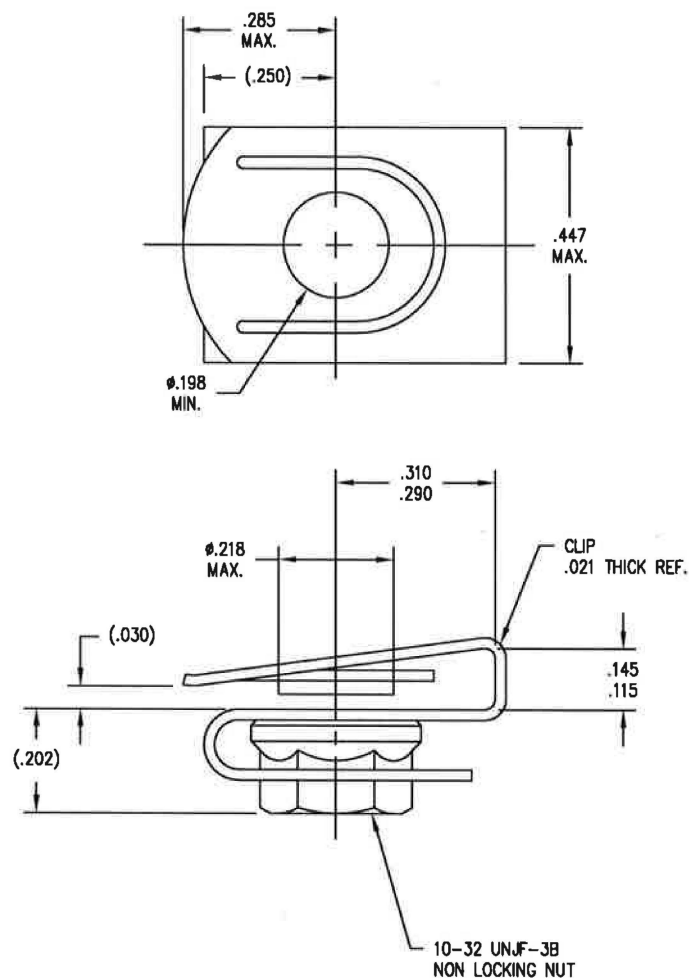




NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL :
CLIP : 1050 CARBON STEEL
NUT : 4037 ALLOY STEEL
2. HEAT TREAT :
CLIP : HRC 42 MINIMUM.
NUT : HRC 35 MINIMUM.
3. FINISH :
NO SUFFIX : ZINC PLATED PER ASTM B633, TYPE III, CLASS SC1,
CLEAR TRIVALENT CHROMATE ONLY
COLOR: CLEAR TO LIGHT BLUE

SUFFIX "Y" : ZINC PLATED PER ASTM B633, TYPE II, CLASS SC2,
COLOR: YELLOW

SUFFIX "ZW" : ZINC PLATED PER ASTM B633, TYPE III, CLASS SC2,
CLEAR TRIVALENT CHROMATE ONLY,
COLOR: CLEAR TO LIGHT BLUE
4. INSTALLATION DATA
NOMINAL EDGE DISTANCE : .281 MAX.
MOUNTING SHEET THICKNESS : .040-.092
RECOMMENDED INSTALLATION HOLE: ϕ .220- ϕ .230
APPROXIMATE FLOATING : .011 RADIAL
5. PART CALLOUT EXP :
1 3 1 0 0 0 5 4 ()
SUFFIX DESIGNATES FINISH
BASIC PART NUMBER
6. BURRS, SLIVERS AND/OR SHARP EDGES NOT PERMITTED.

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES $\pm$.010 - -		IBM NUMBER: -		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. OALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: 9413-007		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE, NON-LOCKING	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE RD 4/6/94		CAGE CODE SIZE 60119 A	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CT 4/6/94		DRAWING NUMBER: 13100054()	
				SCALE: NONE		SALES SHEET 1 OF 1	

H	11370	JC	4/21/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
G	8343	PYB	6/18/05	
REV.	ECN NO.	INIT.	DATE	