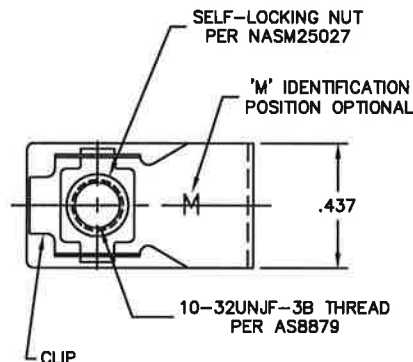
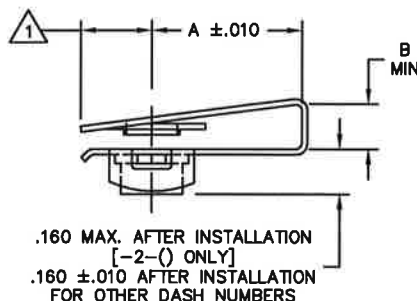
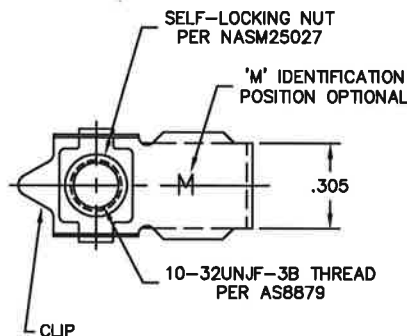
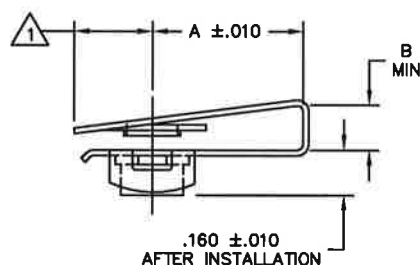


13100051-()-()



FOR -3-6 AND -5-6 ASSEMBLIES
SEE ALTERNATE CONFIGURATION



ALTERNATE CONFIGURATION
FOR -3-6 AND -5-6 ASSEMBLIES

APPROX. WEIGHT LBS/100	FIRST DASH NO.	A ±.010	EDGE DISTANCE MAX	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
.29	-1	.275	.250	-1	.060	.020-.060
.33	-2	.405	.375	-2	.125	.060-.125
.45	-3	.510	.38-.50	-3	.160	.020-.160
.45	-4	.530	.38-.50	-4	.187	.125-.187
.51	-5	.660	.50-.62	-5	.250	.187-.250
				-6	.125	.020-.125
				-7	.160	.090-.160
				-8	.250	.160-.250

DIMENSIONING AND TOLERANCING PER ANSI Y14.5M
NOTES (UNLESS OTHERWISE SPECIFIED) :

1. .200 ±.010 FOR PARTS WITH "A" DIM. .275
.250 MAX. FOR PARTS WITH "A" DIM. .405
.250 ±.010 FOR PARTS WITH "A" DIM. .510, .530 OR .660
2. MATERIAL:
- 2.1 CLIP: 17-7 PH CRES PER AMS5528. HEAT TREATED TO
CONDITION TH1050 PER AMS2759/3.
- 2.2 NUT: A286 CRES PER AMS5525 OR AMS5731, HEAT TREATED
TO 140 KSI MIN. PER AMS2759/3.
3. FINISH:
- 3.1 CLIP: PASSIVATED PER AMS2700.
- 3.2 NUT: SILVER PLATED PER AMS2410.
4. INSTALLATION HOLE SIZE : ϕ .218-.261
5. PROCUREMENT SPECIFICATION PER NASM25027.
6. PART NUMBER EXAMPLE:
13100051-()-()

SECOND DASH NO. PANEL THICKNESS (SEE TABLE)

FIRST DASH NO. = "A" DIM (SEE TABLE)

FAA-TSO AUTHORIZED PART

C	11025	JC	3/17/16	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
B	8970	TSC	11/24/08	
REV.	ECN NO.	INIT.	DATE	

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS ±.010 FRACTION — ANGLES —	IBM NUMBER: —	lisi AEROSPACE THE MONADNOCK COMPANY 16726 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA
		PROJECT NUMBER: —	
THIRD ANGLE PROJECTION	MATERIAL: NOTED	DRAWN BY: DATE FD 11/22/93	TITLE: NUT ASSY, CLIP-ON TYPE, CRES, 10-32 SIZE CAGE CODE SIZE DRAWING NUMBER: 60119 A 13100051-()-()
	HEAT TREAT: NOTED	APPROVED BY: DATE RAD 11/22/93	
	FINAL PROTECTIVE FINISH: NOTED	SCALE: NONE	SALES SHEET 1 OF 1