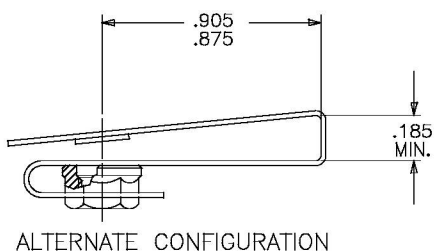
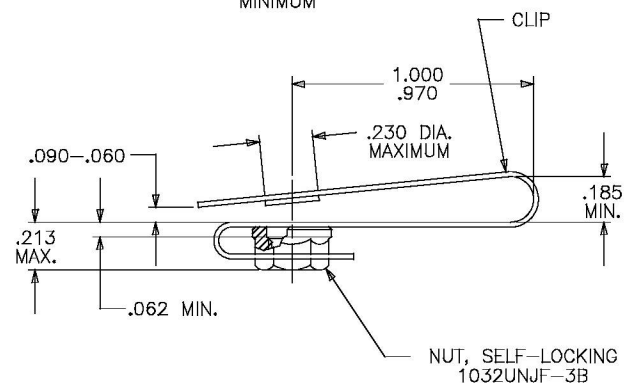
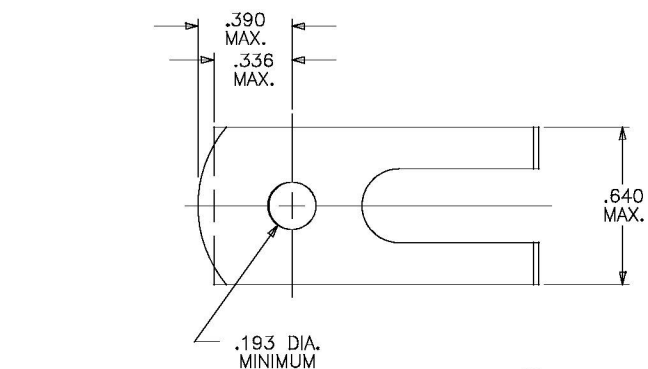


13100050



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 15-3-3-3 TITANIUM PER AMS4914.
 - 1.2 NUT: A286 CRES PER AMS5731 OR AMS5734.
2. HEAT TREAT:
 - 2.1 CLIP: 900°F ±25°F FOR EIGHT HOURS 30 MINUTES AND AIR COOL TO ROOM TEMPERATURE.
 - 2.2 NUT: HEAT TREATED.
3. FINISH:
 - 3.1 CLIP: BMS 10-11 PRIMER TYPE I, CLASS A, GRADE A.
 - 3.2 NUT: PASSIVATED PER QQ-P-35 TYPE VIII, DRY FILM LUBE PER MIL-L-46010 TYPE I, MEETING THE REQUIREMENTS OF BPS-N-70 AND HYDRAULIC FLUID RESISTANCE OF BMS 3-8.
4. INSTALLATION DATA:
 - 4.1 INSTALLATION HOLE: .231-.285 DIA.
 - 4.2 PANEL THICKNESS: .100-.160.
 - 4.3 EDGE DISTANCE: .750-.870.

ISSUE	DESCRIPTION	DATE
	REVISION	9313-022

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ± .010		DRAWN BY: R.A.D. 6-21-93	DATE: 6-21-93	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA	
	MATERIAL: NOTED		CHECKED BY: RAD 6/21/93	DATE: 6/21/93		TITLE: NUT ASSY.— CLIP-ON, 1032 SIZE, TITANIUM
	HEAT TREAT: NOTED		APPROVED BY: RON DUENAS 7/8/93	DATE: 7/8/93		
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: J ADAMS 7/16/93	DATE: 7/16/93		
	MFG. ACCEPT: M. POTTER 8/2/93		DATE: 8/2/93	CODE INVENT. NO. 60119		
			SCALE: NONE	SALES	SHEET 1 OF 1	

TITLE: CLIP-ON, 1032 SIZE, TITANIUM
NUT ASSY.-