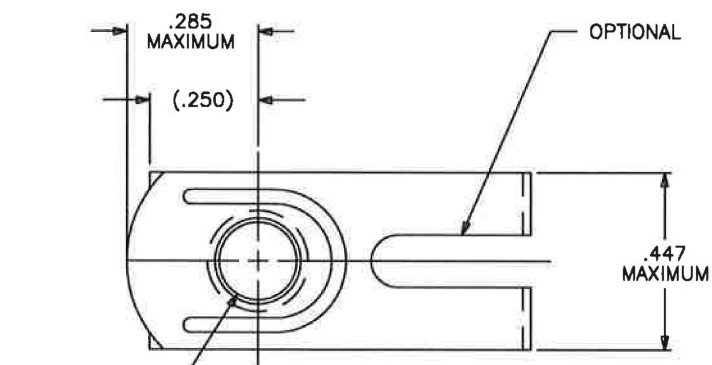
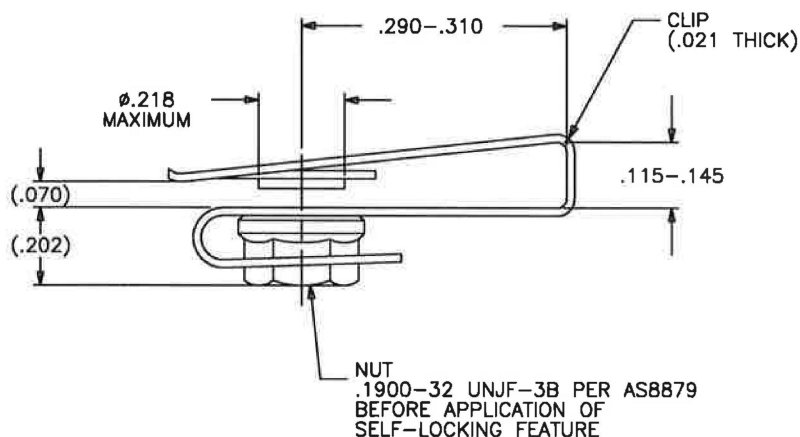




$\phi .198$
MINIMUM



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:

- 1.1 CLIP: 1050 CARBON STEEL PER ASTM A684/A684M.
1.2 NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734, AND AMS5737.

2. HEAT TREAT:

- 2.1 CLIP: HRC 42 MINIMUM
2.2 NUT: 140 KSI MINIMUM

3. FINISH:

- 3.1. NO SUFFIX = ZINC PLATE PER ASTM B633, TYPE III CLASS SC1, .0002-.0006 THICK, CLEAR TRIVALENT CHROMATE ONLY, COLOR: CLEAR TO LIGHT BLUE
"Y" SUFFIX = ZINC PLATE PER ASTM B633, TYPE II CLASS SC2, .0003-.0007 THICK, COLOR: YELLOW.
"ZW" SUFFIX = ZINC PLATED PER ASTM B633, TYPE III, CLASS SC2, .0003-.0007 THICK, CLEAR TRIVALENT CHROMATE ONLY, COLOR: CLEAR TO LIGHT BLUE

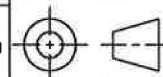
- 3.2. NUT: PASSIVATE PER AMS2700, TYPE 2 OR 8, AND DRY FILM LUBRICANT PER AS5272, TYPE I.

4. APPLICATION DATA:

- 4.1 RECOMMENDED INSTALLATION HOLE: .220-.230 DIA.
4.2 NOMINAL EDGE DISTANCE: .281
4.3 MOUNTING SHEET THICKNESS: .070-.105

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:		IBM NUMBER:		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		DECIMALS	FRACTION	ANGLES			
		±.010	-	±5°			
		MATERIAL: NOTED		PROJECT NUMBER: 9313-012		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE	
		HEAT TREAT: NOTED		DRAWN BY: DATE FD 6/18/93		CAGE CODE SIZE 60119 A	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 6/28/93		DRAWING NUMBER: 13100047-2	
						SCALE: NONE	
						SALES	
						SHEET 1 OF 1	



REV.	ECN NO.	INIT.	DATE	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
F	11215	JC	11/9/16	
E	11132	JC	6/30/16	