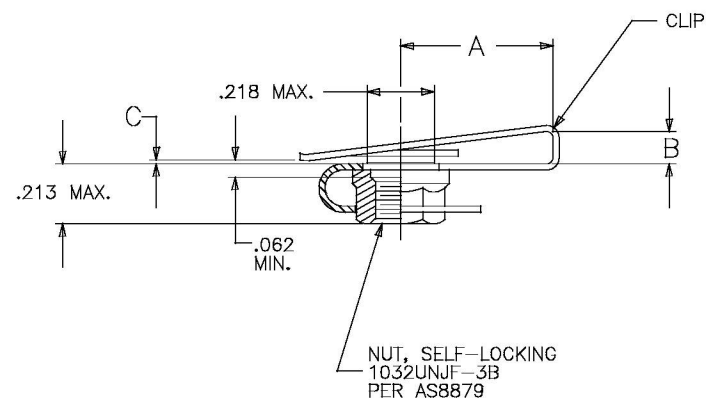
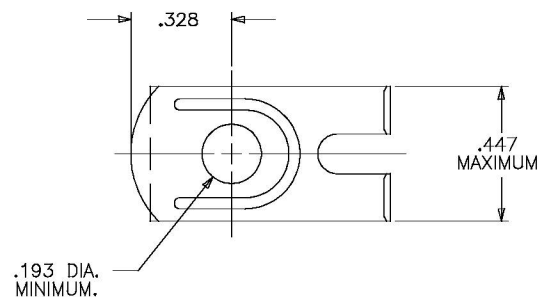


13100046-()



DASH NUMBER	A	B MIN.	C	SHEET THICKNESS	NOMINAL EDGE MARGIN
-1	.515	.095	.000-.015	.020-.090	.350-.500
-2	.665	.095	.000-.015	.020-.090	.510-.650
-3	.665	.155	.010-.080	.091-.150	.510-.650
-4	.515	.155	.010-.080	.091-.150	.350-.500
-5	.740	.235	.010-.120	.140-.230	.600-.710

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: A286 CRES, .020 THICK PER AMS5525.
 - 1.2. NUT: A286 CRES PER AMS5731
2. HEAT TREAT:
 - 2.1. CLIP: 140 K.S.I. MINIMUM.
 - 2.2. NUT: 160 K.S.I. MINIMUM
3. FINISH:
 - 3.1. CLIP: PASSIVATE PER AMS-QQ-P-35.
 - 3.2. NUT: PASSIVATE PER AMS-QQ-P-35 AND ESNA LUBE 382 DRY FILM LUBRICANT
4. LOCKING TORQUE PER NASM25027.
5. ALL EDGES MUST BE FREE OF BURRS AND SLIVERS.

B	ECN # 8061	11/25/03
A	ECN # 4544	8-25-93
ISSUE	DESCRIPTION	DATE
REVISION		9313-008

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .01$	DRAWN BY: F.D.	DATE: 1-29-93	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL:	CHECKED BY: R.A.D.	DATE: 2-15-93			
	HEAT TREAT:	APPROVED BY: R. DUENAS	DATE: 2-15-93	TITLE: NUT ASSY.- CLIP-ON 1032 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: J. ADAMS	DATE: 2-16-93			
		MFG. ACCEPT:	DATE: 2-19-93	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100046-()
		R. PAUL		SCALE NONE	SALES	SHEET 1 OF 1