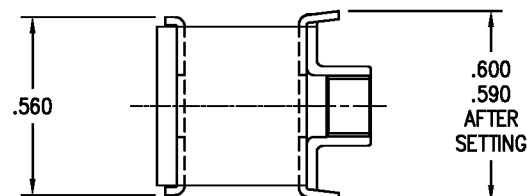
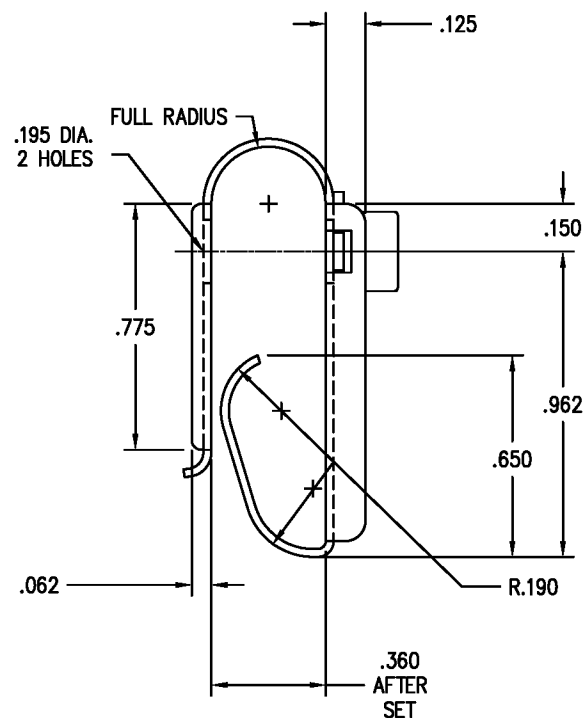
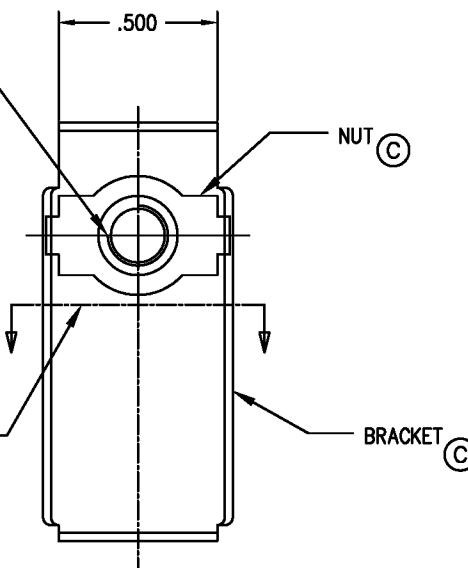


13100045



10-32 UNJF-3B
PER AS8879

PLASTISOL COAT
THIS SIDE OF
BROKEN LINE ONLY



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

1.1. CLIP: CARBON STEEL
1.2. NUT: CARBON STEEL

2. HEAT TREAT :

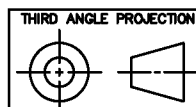
2.1. CLIP: Rc 48 MIN
2.2. NUT: 125 KSI MIN

(C) 3. FINISH:
3.1. CLIP: CADMIUM PLATE PER AMS-QQ-416 TYPE II, CLASS 3
AND PRIMER COAT PER MIL-PRF-23377, TYPE I, CLASS C1.
3.2. NUT: CADMIUM PLATE PER AMS-QQ-416, TYPE I, CLASS 2.

FAA-TSO AUTHORIZED PART

C	ECN 9418	07/16/10
B	ECN 8235	10/20/04
ISSUE	ECN NUMBER	DATE
PROJECT No. 9313-007		

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THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN
PERMISSION OF LSI AEROSPACE MONADNOCK IS PROHIBITED



ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 — ±5°		
END ITEM		MATERIAL:	NOTED	lsiaerospacethe monadnock company 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSY HAT SECTION BRACKET CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100045 SCALE: N/A SALES SHEET 1 OF 1
PREVIOUS ASSEMBLY		HEAT TREAT:	NOTED	
		FINAL PROTECTIVE FINISH:	NOTED	
		IBB #	N/A	lsiaerospacethe monadnock company 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSY HAT SECTION BRACKET CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100045 SCALE: N/A SALES SHEET 1 OF 1
		DRAWN BY:	DATE	
		FD	02/05/93	
		ENG. APPROVAL:	DATE	
		RAD	02/09/93	
		QUAL. ACCEPT.:	DATE	
		JA	02/16/93	
		MFG. ACCEPT.:	DATE	
		DP	02/19/93	