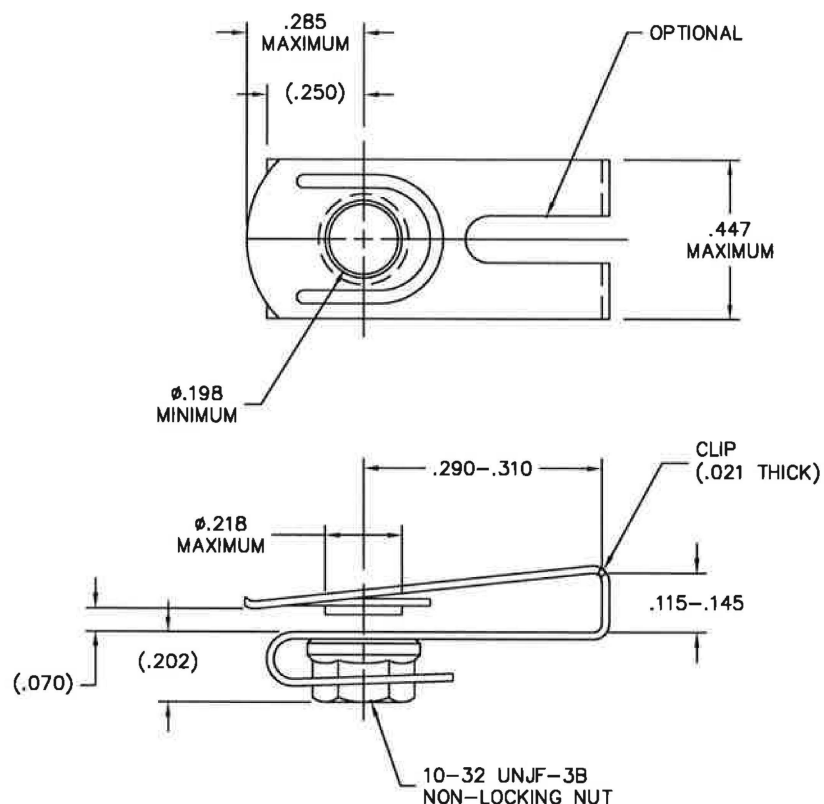




NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL PER ASTM A684/A684M
 - 1.2. NUT: 4037 ALLOY STEEL PER AMS6300
2. HEAT TREAT:
 - 2.1. CLIP: HRC 42 MINIMUM
 - 2.2. NUT: HRC 35 MINIMUM
3. FINISH:

(E) SUFFIX "Y" = ZINC PLATE PER ASTM B633, TYPE II, CLASS SC2, COLOR: YELLOW

SUFFIX "ZW" = ZINC PLATE PER ASTM B633, TYPE III CLASS SC2, CLEAR TRIVALENT CHROMATE ONLY, COLOR: CLEAR TO LIGHT BLUE
4. APPLICATION DATA:
 - 4.1. RECOMMENDED INSTALLATION HOLE: ϕ .220-.230
 - 4.2. NOMINAL EDGE DISTANCE: .281
 - 4.3. MOUNTING SHEET THICKNESS: .020-.120.

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES $\pm .010$ - - -		IBM NUMBER: -		AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: 9213-006		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE, NON-LOCKING	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE FD 9/8/92		CAGE CODE SIZE 60119 A	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE RAD 8/30/92		DRAWING NUMBER: 13100041-2()	
REV.		ECN NO.		INIT.		SHEET 1 OF 1	

E	11367	JC	4/17/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
D	11150	JC	7/28/16	
REV.	ECN NO.	INIT.	DATE	