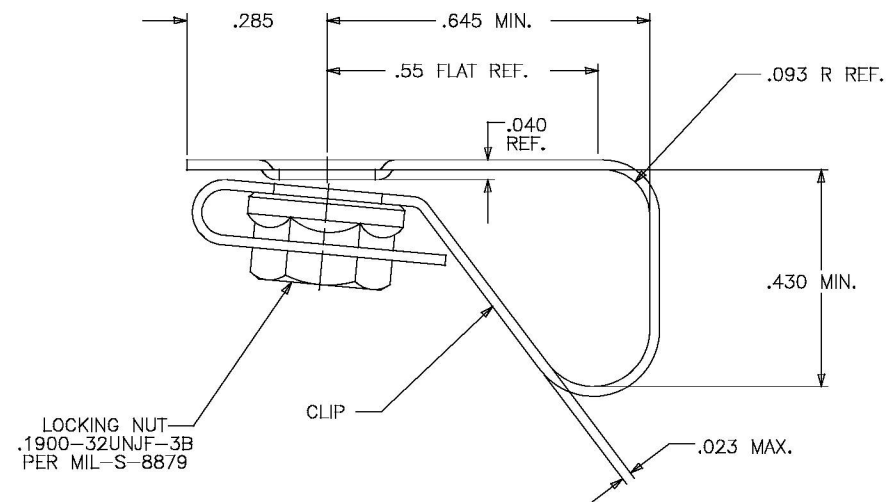
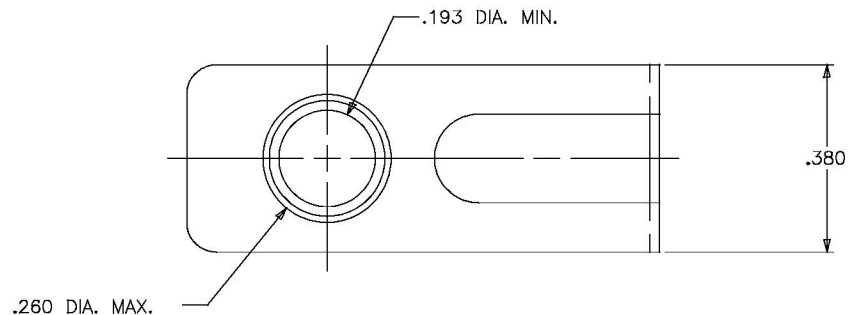


13100040



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: CARBON STEEL.
 - 1.2. NUT: ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: Rc 48 MINIMUM.
 - 2.2. NUT: Rc 35 MINIMUM.
3. FINISH:
 - 3.1. CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
 - 3.2. NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.
4. LOCKING TORQUE PER MIL-N-25027.
5. INSTALLATION HOLE SIZE = .270 DIA. MIN.
6. PANEL THICKNESS RANGE = .050-.130.

ISSUE	DESCRIPTION	DATE
9113-022	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: F.D. 11-20-91	DATE:	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: RAD 11-22-91	DATE:			
	HEAT TREAT: NOTED	APPROVED BY: RON DUENAS 11-22-01	DATE:	TITLE: CLIP NUT ASSEMBLY 1032 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE:			
		MFG. ACCEPT:	DATE:	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100040
		J ADAMS 11-26-91		SCALE: NONE	SALES	SHEET 1 OF 1