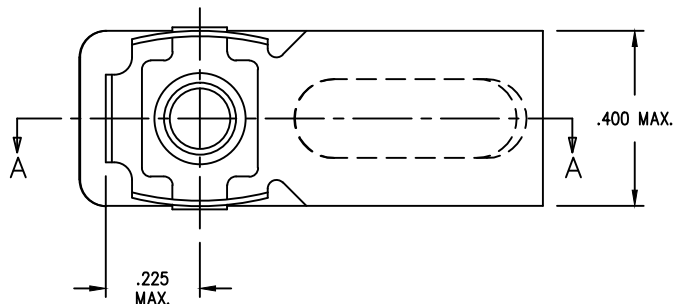
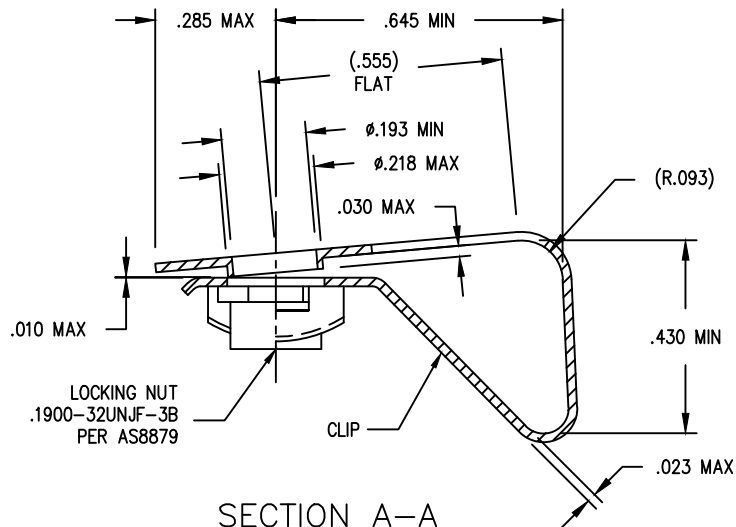


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NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL
 - 1.1 CLIP: C1050 CARBON STEEL PER ASTM A684/A684M.
 - 1.2 NUT: C1050 CARBON STEEL PER ASTM A684/A684M.
- ② 2. HEAT TREAT: PER AMS2759/1 (MPM 9.5)
 - 2.1 CLIP : HRC 48-52
 - 2.2 NUT : HRC 42-47
3. FINISH :
 - 3.1 CLIP
NO CODE: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
 - ③ "G" CODE: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2 AND COAT BMS10-11.
 - "N" CODE: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2. AND NYLON 11 COAT, COLOR BLACK PER MSPS0027.
 - 3.2 NUT
CADMIUM PLATED PER AMS-QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER MIL-PRF-46010 TYPE I OR AS5272 TYPE I.
4. DIMENSIONS APPLY AFTER CAD PLATE & BEFORE SUFFIX "G" AND "N" COATING.
5. INSTALLATION DATA

INSTALLATION HOLE SIZE = ϕ .220 - .230
PANEL THICKNESS RANGE = .050 - .130
6. BURRS, SLIVERS AND/OR SHARP EDGES NOT PERMITTED.
7. LOCKING TORQUE PER NASM25027
8. PART CALLOUT EXP :

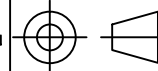
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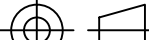
CLIP FINISH OPTION (SEE NOTE 3.1)

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

G	12250	JC	6/1/20	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
F	11264	JC	1/9/17	
REV.	ECN NO.	INIT.	DATE	



<u>NEXT ASSEMBLY</u>		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — —		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA				
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: —						TITLE: CLIP NUT ASSEMBLY, 10-32 SIZE
<u>THIRD ANGLE PROJECTION</u>		HEAT TREAT: NOTED		DRAWN BY: DATE FD 9/17/91		CAGE CODE 60119		SIZE A	DRAWING NUMBER: 13100039()	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE RAD 9/20/91		SCALE: NONE		SALES		SHEET 1 OF 1