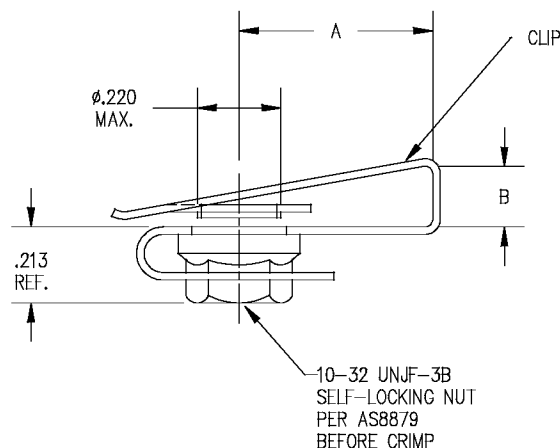
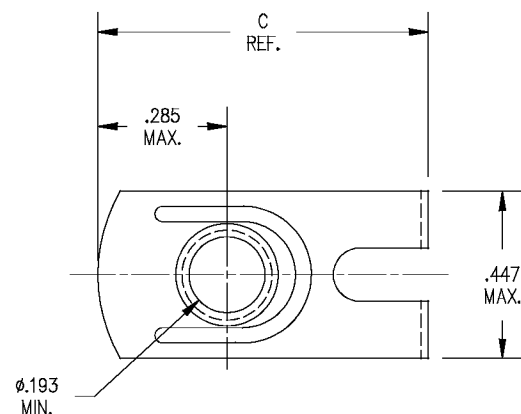


13100035-()



DASH NO.	A ±.010	B ±.015	C REF.	NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS
-1	.265	.180	.570	.250	.020-.120
-2	.300	.130	.605	.281	.020-.120
-3	.395	.163	.700	.375	.020-.090
-4	.520	.190	.825	.500	.020-.120
-5	.665	.190	.970	.625	.020-.120
-6	.749	.280	1.054	.705	.140-.250
-7	.265	.265	.570	.250	.240-.250

NOTES (UNLESS OTHERWISE SPECIFIED) :

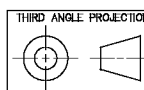
- MATERIAL :
1.1 NUT : A286 CRES PER AMS5731, CAPABLE OF AMS5732, AMS5734, AND AMS5737.
1.2 CLIP : A286 CRES PER AMS5525, 140 KSI MUTS, .020 THICK.
- FINISH :
2.1 NUT : DRY FILM LUBE PER NASM25027 TYPE II OR EQUIVALENT.
2.2 CLIP : PASSIVATE PER AMS2700.
- RECOMMENDED INSTALLATION HOLE SIZE : .222-.262 DIA.
- LOCKING TORQUE PER NASM25027.
- PART CALLOUT EXP :

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DASH NUMBER PER TABLE
BASIC PART NUMBER

F	ECN 8842	07/19/07
E	ECN 8371	08/04/05
ISSUE	ECN NUMBER	DATE
PROJECT No. 9113-014		

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE MONADNOCK IS PROHIBITED



ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY	—	—	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 — —	IBM # — DRAWN BY: RAD DATE 06/05/91 ENG. APPROVAL: DATE CKT 06/10/91 QUAL. ACCEPT.: DATE — — MFG. ACCEPT.: DATE DP 07/17/91
PREVIOUS ASSEMBLY	—	—	HEAT TREAT: NOTED — FINAL PROTECTIVE FINISH: NOTED —	lisiaerospacethe monadnock company 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSEMBLY CLIP-ON 10-32 SIZE, A286 CRES CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13100035-() SCALE: N/A SALES SHEET 1 OF 1