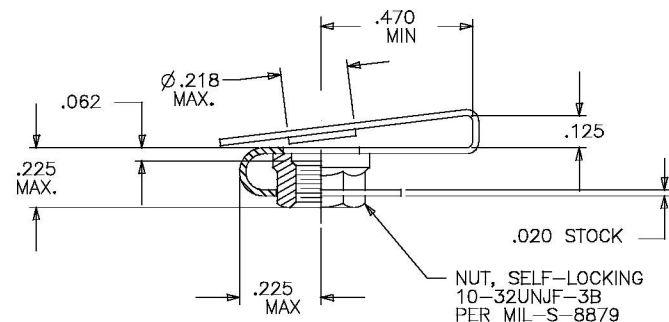
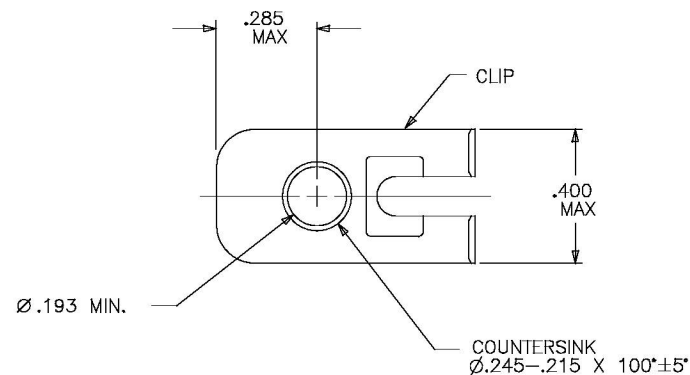


13100032



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: CLIP: C1050 CARBON STEEL PER ASTM A684 OR ASTM A682.
NUT: 4037 ALLOY STEEL PER ASTM A547.
2. HEAT TREAT: CLIP: HRc 48 MINIMUM.
NUT: HRc 27 MINIMUM.
3. FINISH: CLIP: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2.
NUT: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2,
AND MOLY DISULPHIDE DRY FILM LUBE.
4. CLIP TO FLOAT APPROXIMATELY .011 RADially.
5. RECOMMENDED INSTALLATION HOLE DIA.: .220-.230.
ADDITIONAL RADIAL FLOAT TO BE OBTAINED USING
LARGER HOLE SIZE.
6. NOMINAL EDGE DISTANCE: .460.
7. MOUNTING SHEET THICKNESS: .020-.090.
8. APPROXIMATE WEIGHT: 39lb PER 100.
9. PERFORMANCE: MIL-DTL-25027 UP TO 450°F, REQUIREMENTS
FOR PUSH-OUT PERFORMANCE WAIVED BECAUSE DESIGN IS
NOT RIVETED FOR ATTACHMENT.
10. MANUFACTURE'S IDENTIFICATION:
THE LETTER 'M' WILL APPEAR ON A VISIBLE LOCATION
ON EITHER THE NUT OR CLIP COMPONENT.

FAA-TSO AUTHORIZED PART

E	ECN # 6726	10-27-99
D	ECN # 6574	8-20-99
ISSUE	DESCRIPTION	DATE
REVISION		9113-004

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.015 NA NA	DRAWN BY: RAD DATE: 2-1-91	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: CKT DATE: 2-1-91			
	HEAT TREAT: NOTED	APPROVED BY: CKT DATE: 2-1-91	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE, C'SINK		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: MFG. ACCEPT: R. PAUL DATE: 2-18-91			
			CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100032
			SCALE NONE	SALES	SHEET 1 OF 1