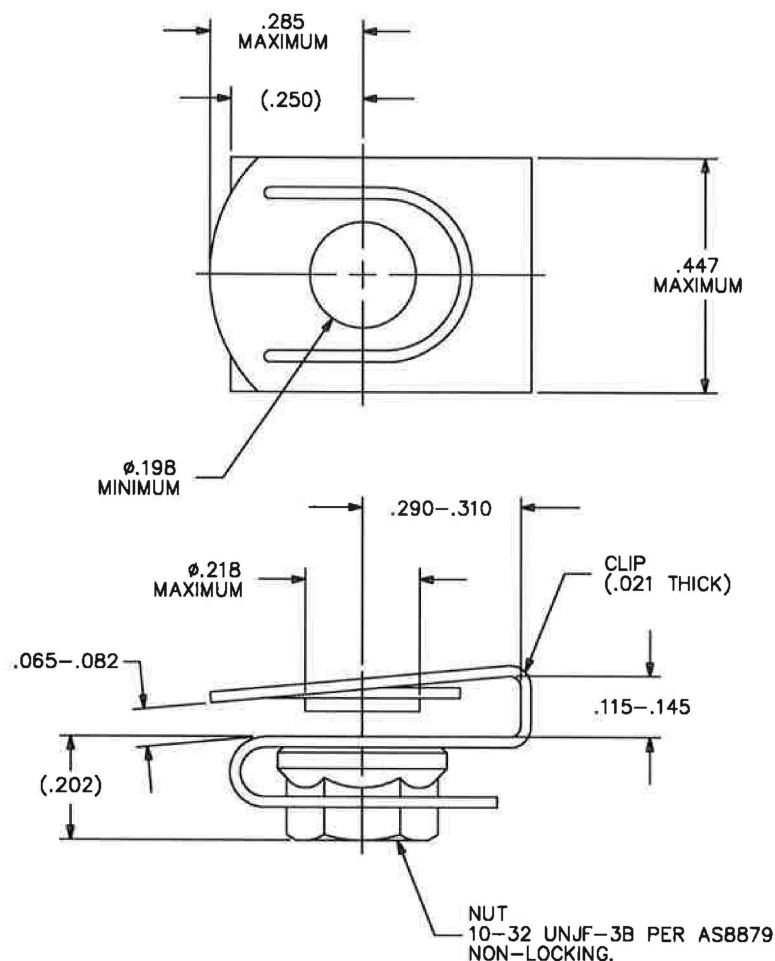


13100027-2()



NOTES (UNLESS OTHERWISE SPECIFIED):

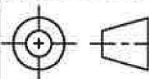
1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL
 - 1.2 NUT: 4037 ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: HRC 42 MINIMUM
 - 2.2 NUT: HRC 35 MINIMUM
3. FINISH: NO SUFFIX - ZINC PLATED PER ASTM B633, TYPE III, CLASS SC1, CLEAR TRIVALENT CHROMATE ONLY, COLOR: CLEAR TO LIGHT BLUE (N)
 - "Y" SUFFIX - ZINC PLATED PER ASTM B633, TYPE II, CLASS SC2, COLOR: YELLOW.
 - "B" SUFFIX - ZINC-COBALT ALLOY COATING PER ASTM B840
 - "G" SUFFIX - ZINC PLATED PER ASTM B633, TYPE II, CLASS SC2, COLOR: YELLOW. APPLY GREEN PRIMER COAT PER BMS10-11. (APPLIES TO CLIP ONLY)
4. APPLICATION DATA:
 - 4.1 RECOMMENDED INSTALLATION HOLE: ϕ .220-.230
 - 4.2 EDGE DISTANCE: .281 MAX.
 - 4.3 MOUNTING SHEET THICKNESS: .090-.125
 - 4.4 FLOAT: APPROX. .011 RADIAL
5. PART NUMBER EXAMPLE: 1 3 1 0 0 0 2 7 - 2 ()

SUFFIX DESIGNATES FINISH

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:		IBM NUMBER:		lisi AEROSPACE THE MONADNOCK COMPANY	
END ITEM		DECIMALS	FRACTION	ANGLES		18728 E. GALE AVE.	CITY OF INDUSTRY, CALIFORNIA
		$\pm .010$	-	$\pm 5^\circ$		TITLE:	
		MATERIAL: NOTED		PROJECT NUMBER: 9213-003		NUT ASSEMBLY, CLIP-ON, NON-LOCKING, 10-32 SIZE	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE RAD 7/9/90		CAGE CODE SIZE DRAWING NUMBER:	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CT 6/11/92		60119 A 13100027-2()	
				SCALE: NONE		SALES SHEET 1 OF 1	



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REV.	ECN NO.	INIT.	DATE
N	11366	JC	4/17/17
M	10980	JC	2/4/16