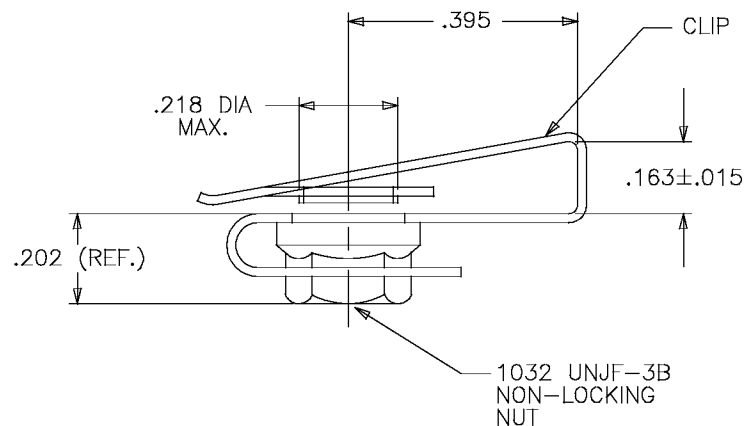
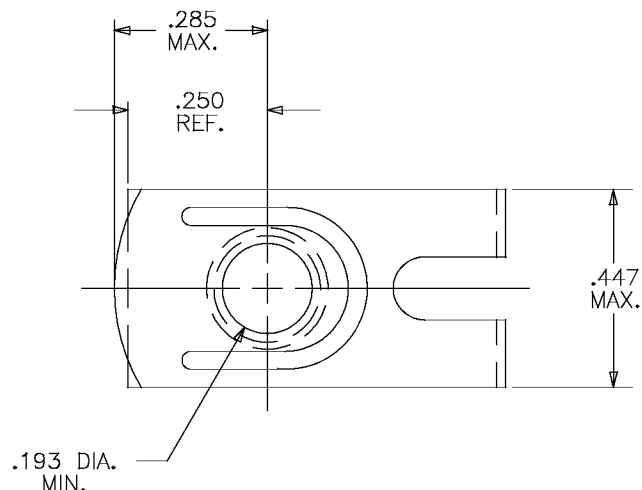


13100019



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL

1.1. NUT: 4037 ALLOY STEEL PER AMS6300, HRC 35 MIN.

1.2. CLIP: C1050 CARBON STEEL PER ASTM-A-684/A PER ASTM-A-682/A 682M, HRC 48 MIN.

2. FINISH

(B) 2.1. NUT:  
NO SUFFIX: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CL.2.  
ZW SUFFIX: ZINC PLATE PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY).

(B) 2.2. CLIP:  
NO SUFFIX: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CL.2.  
ZW SUFFIX: ZINC PLATE PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY).

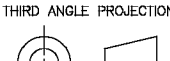
(B) 3. PART NUMBER EXAMPLE:

13100019-()

FINISH CODE.  
NO SUFFIX = CADMIUM PLATE  
"ZW" SUFFIX = ZINC PLATE  
BASIC PART NUMBER

|             |            |          |
|-------------|------------|----------|
| B           | ECN 9112   | 10-26-09 |
| A           | ECN 6573   | 8-20-99  |
| ISSUE       | ECN NUMBER | DATE     |
| PROJECT No. |            |          |

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE MONADNOCK IS PROHIBITED

| ITEM NO.                 | QTY. REQ'D | PART NO.                                                                                                                                          | DESCRIPTION | MATERIAL OR NOTES                                                                                                                                                                                                                                                                                  |
|--------------------------|------------|---------------------------------------------------------------------------------------------------------------------------------------------------|-------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| NEXT ASSEMBLY            |            | DIMENSIONING AND TOLERANCING PER ANSI Y14.5M. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES<br>±.010 — |             | <div>IBM #<br/>—</div> <div>DRAWN BY: DATE<br/>RAD 2-28-90</div> <div>ENG. APPROVAL: DATE<br/>CKT 2-28-90</div> <div>QUAL. ACCEPT.: DATE</div> <div>MFG. ACCEPT.: DATE<br/>R. PAUL 2-28-90</div>                                                                                                   |
| MATERIAL:                |            | NOTED                                                                                                                                             |             |                                                                                                                                                                                                                                                                                                    |
| HEAT TREAT:              |            | NOTED                                                                                                                                             |             |                                                                                                                                                                                                                                                                                                    |
| FINAL PROTECTIVE FINISH: |            | NOTED                                                                                                                                             |             |                                                                                                                                                                                                                                                                                                    |
| THIRD ANGLE PROJECTION   |            |                                                               |             | <div>lisii AEROSPACE THE MONADNOCK COMPANY<br/>18301 E. ARENTH AVE<br/>CITY OF INDUSTRY, CALIFORNIA</div> <div>TITLE:<br/>NUT ASSEMBLY,<br/>CLIP-ON,<br/>10-32 SIZE</div> <div>CODE INDET. NO. 60119</div> <div>SIZE A</div> <div>DRAWING NUMBER:<br/>13100019</div> <div>SALES SHEET 1 OF 1</div> |