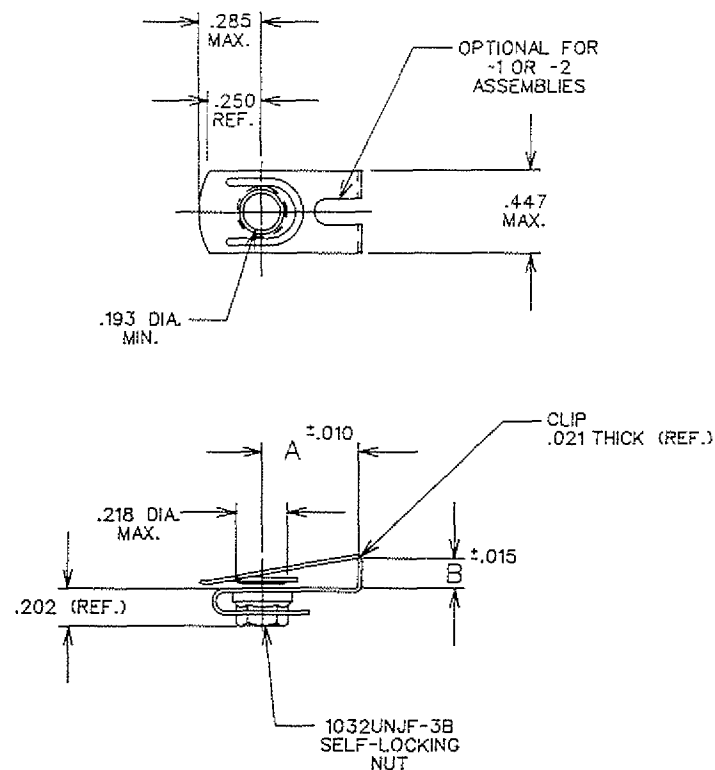




DASH NO.	A ±.010	B ±.015	NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS	RECOMMENDED INSTALLATION HOLE DIAMETER
-1	.265	.180	.250	.020-.120	.220-.230
-2	.300	.130	.281	.020-.120	.220-.230
-3	.395	.163	.375	.020-.090	.220-.230
-4	.520	.190	.500	.020-.120	.220-.230
-5	.665	.190	.625	.020-.120	.220-.230
-6	.749	.280	.705	.140-.250	.220-.230

NOTES: (UNLESS OTHERWISE SPECIFIED)

- MATERIAL:
 - NUT: 4037 ALLOY STEEL RC 35 MIN.
 - CLIP: C1050 STEEL, AUSTEMPERED TO RC 48-52.
- FINISH:
 - NUT: CADMIUM PLATE PER QQ-P-416 TYPE II, CL. 2.
MOLYBDENUM DISULPHIDE DRY FILM LUBRICANT.
 - CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CL. 2.
- NUTS MEET MIL-N-25027, 125,000 PSI CLASS.
- Float: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

ISSUE	DESCRIPTION	DATE
REVISIONS		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTIONS ANGLES ±.010		DRAWN BY: C. TANAKA	DATE 11-14-89	THE MONADNOCK CO CITY OF INDUSTRY, CALIF.	
MATERIAL: NOTED		CHECKED BY: Cet	DATE 11/18/89	TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE	
HEAT TREAT: NOTED		APPROVED BY: C. Tanaka	DATE 11/18/89	CODE IDENT. NO. SIZE DRAWING NO.	
FINAL PROTECTIVE FINISH: NOTED		WFG. ACCEPT.	DATE	60119 B 13100018-	
		SCALE: NONE	SALES	SHEET 1 OF 1	