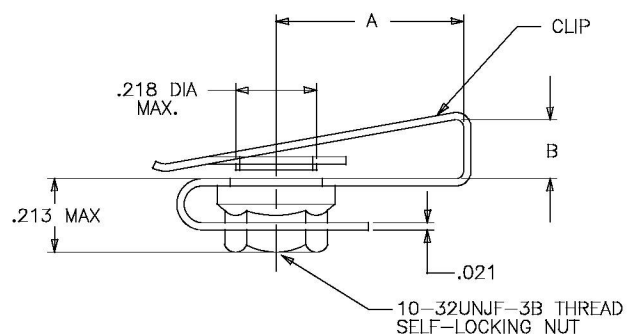
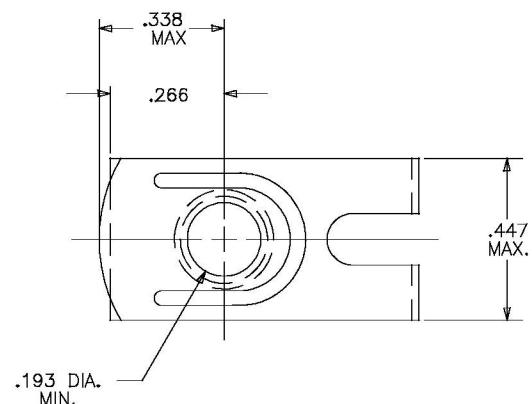


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DASH NO.	A ±.015	B MIN
-1	.515	.315
-2	.665	.315
-3	.740	.315

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL
 - 1.1. NUT: CARBON OR ALLOY STEEL, HEAT TREATED.
 - 1.2. CLIP: CARBON STEEL, HEAT TREAT AND AUSTEMPERED TO Rc48-51.
2. FINISH
 - 2.1. NUT: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2 AND DRY FILM LUBRICANT AND MEETING THE REQUIREMENTS OF MIL-DTL-25027 AND HYDRAULIC FLUID RESISTANCE OF BMS3-8.
 - 2.2. CLIP: CADMIUM PLATE PER QQ-P-416, TYPE II, CLASS 1. "G" CODE: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.1, AND BMS10-11 COATING PER EMS 073.
3. RECOMMENDED INSTALLATION HOLE SIZE : .220-.261 DIA.
4. SHEET THICKNESS RANGE: .250-.310.
5. SHALL MEET THE REQUIREMENTS OF MIL-DTL-25027 EXCEPT PUSHOUT AND OTHER REQUIREMENTS OF BACN10YD.
6. SHALL MEET THE REQUIREMENTS OF BACN10YD EXCEPT NUT ENGAGEMENT, 'H' DIMENSION SHALL BE .48 MINIMUM.
7. PART NUMBER EXAMPLE:

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FINISH OPTION
 NO SUFFIX: CADMIUM PLATE, TYPE II, CLASS 1
 'G' SUFFIX: CADMIUM PLATE, TYPE II, CLASS 1,
 AND BMS10-11 COAT

DASH NUMBER

BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

D	ECN # 6571	8-20-99
C	ECN # 4422	2-10-93
ISSUE	DESCRIPTION	DATE
REVISION		8913-002

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: CKT	DATE 1-20-89	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA			
	MATERIAL: NOTED		CHECKED BY: CKT	DATE 1-20-89		TITLE: NUT ASSEMBLY, CLIP-ON, STEEL, 1032 SIZE		
	HEAT TREAT: NOTED		APPROVED BY: CKT	DATE 1-20-89				
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: M.C.	DATE 1-20-89				
			MFG. ACCEPT: D.PAUL	DATE 1-20-89		CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100014-() ()
			SCALE: NONE		SALES		SHEET 1 OF 1	