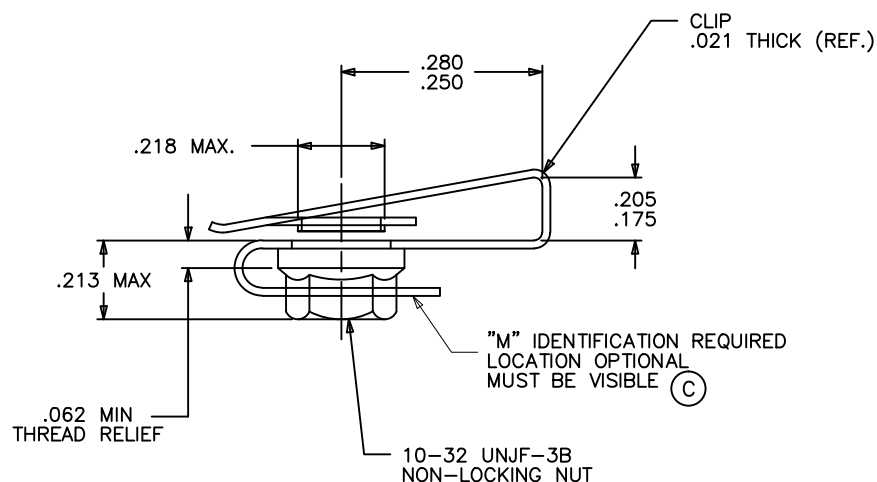
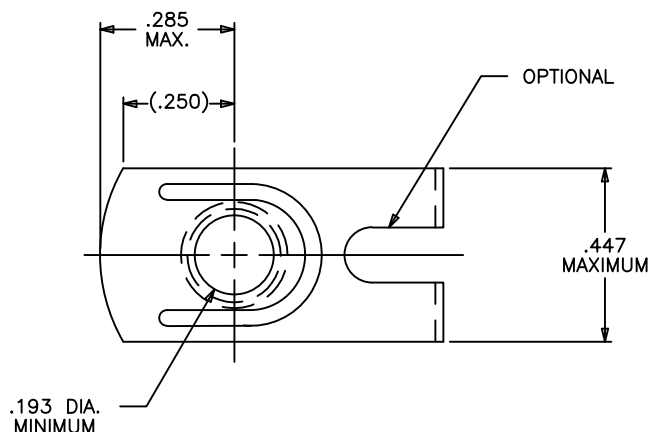




NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL.
 - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: HRC 46 MINIMUM.
 - 2.2. NUT: HRC 35 MINIMUM.
- ③ 3. FINISH:
 - 3.1. CLIP: CADMIUM PLATED PER AMS-QQ-P-416 TYPE II, CLASS 2.
 - 3.2. NUT: CADMIUM PLATED PER AMS-QQ-P-416 TYPE II, CLASS 2.
4. APPLICATION DATA:
 - 4.1. NOMINAL EDGE DISTANCE: .281.
 - 4.2. MOUNTING SHEET THICKNESS: .020-.120.
 - 4.3. RECOMMENDED INSTALLATION HOLE DIAMETER: ϕ .220-.230.
5. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES $\pm$.010 — —		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: 8913-011		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE, NON-LOCKING	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE CKT 11/18/88		CAGE CODE SIZE DRAWING NUMBER: 60119 A 13100011	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CT 11/16/88		SCALE: NONE SALES SHEET 1 OF 1	

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REV.	ECN NO.	INIT.	DATE	