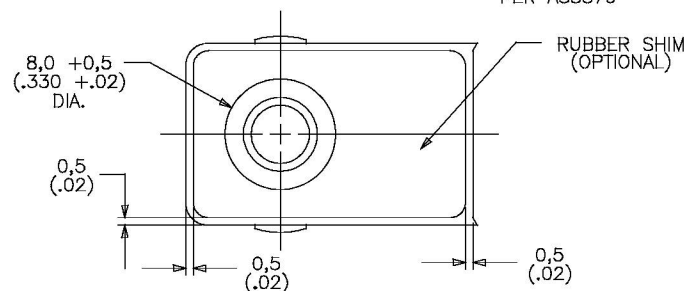
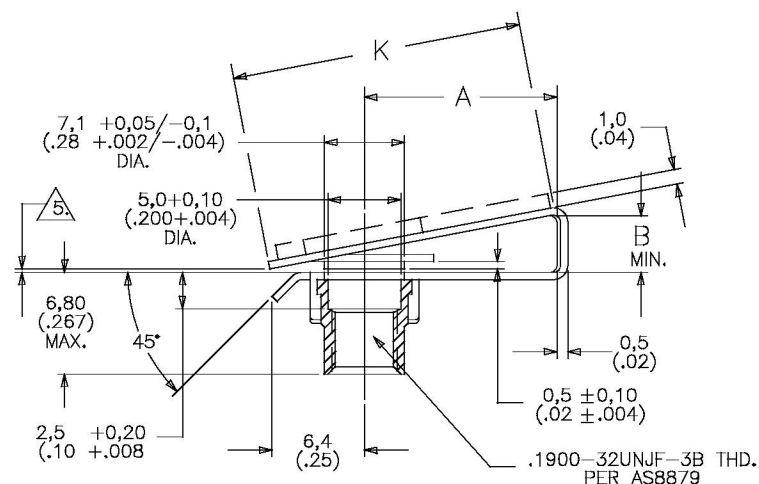
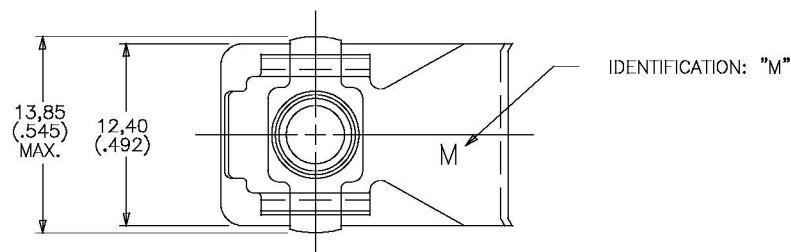


13100008()-()()



DASH NUMBER	GRIP RANGE		A	B MIN.	K	WEIGHT – APPROXIMATELY
	MIN.	MAX.				
-1	0,5 (.02)	3,5 (.14)	13,5 (.530)	4,1 (.160)	20,1 (.79)	2,97 KG/1000 – (6.5 LBS/1000)
-2	3,5 (.14)	7,8 (.30)	13,5 (.530)	7,8 (.30)	20,1 (.79)	3,10 KG/1000 – (6.8 LBS/1000)
-3	0,5 (.02)	3,5 (.14)	16,76 (.660)	4,1 (.160)	23,4 (.92)	3,29 KG/1000 – (7.22 LBS/1000)

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL PER ASTM-A-684, HEAT TREATED TO HRC 45-48.
 - 1.2 NUT: 300 TYPE STAINLESS STEEL PER AMS5513 OR AMS5516.
 - 1.3 SHIM: ETHYLENE PROPYLENE RUBBER (EPDM).
2. FINISH:
 - 2.1 CLIP: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2
 "G" CODE = EPOXY PRIMER PER EMP5080 OVER CADMIUM PLATE
 "B" CODE = ZINC-COBALT ALLOY COATING PER ASTM-B-840
 TYPE D, GRADE 3,18um
 "N" CODE = DURALON TYPE 11 NYLON COATING OVER CADMIUM PLATE
 "BN" CODE = DURALON TYPE 11 NYLON COATING OVER ZINC-COBALT
 - 2.2 NUT: PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBRICATED PER AS5272, TYPE I.
 - 2.3 SHIM: NONE
3. DIMENSIONS IN MM(INCHES)
4. DIMENSIONS APPLY BEFORE "G" CODE COATING AND DURALON TYPE 11 NYLON.
5. .060 REFERENCE OPENING PRIOR TO APPLICATION OF TYPE 11 NYLON. MINIMUM GRIP THICKNESS MUST BE OBSERVED WHEN USING TYPE 11 NYLON COATED PARTS.
6. PART NUMBER EXAMPLE:
 1 3 1 0 0 0 8 () - () () ()
 "B" = ZINC-COBALT COATING
 "N" = TYPE 11 NYLON OVER CADMIUM
 "BN" = TYPE 11 NYLON OVER ZINC-COBALT
 SEE TABLE (-1, -2, -3)
 "S" = BONDED SHIM VERSION
 "G" = EPOXY PRIMER
 BASIC PART NUMBER

L	ECN8040	11-10-03
K	ECN # 7608	11-08-01
ISSUE	DESCRIPTION	DATE
REVISION		

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010 ±2	DRAWN BY: C.K.T. 10-25-88	DATE: 10-25-88	THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: C.K.T. 10-25-88	DATE: 10-25-88			
	HEAT TREAT: NOTED	APPROVED BY: C.K.T. 10-25-88	DATE: 10-25-88	TITLE: CLIP-ON, 10-32 SIZE FLOATING STAINLESS NUT		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: M.R.C. 10-25-88	DATE: 10-25-88	CODE INDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100008()-()()
MFG. ACCEPTED		DATE:	SCALE: NONE	SALES	SHEET 1 OF 1	