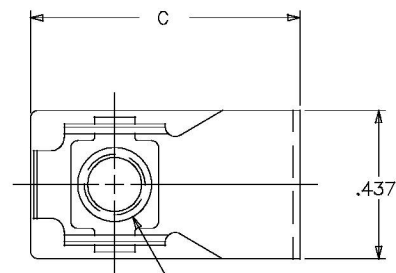
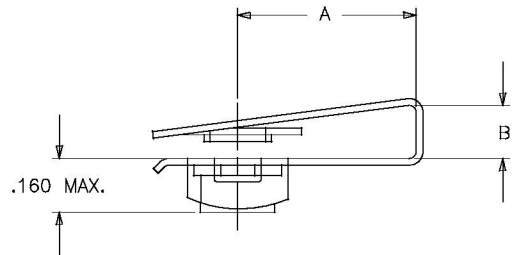


13100007-()-()



LOCKING NUT
10-32 UNJF-3B THREAD
PER MIL-S-8879

FIRST DASH NO.	A ±0,25 ±.010	EDGE DISTANCE MAX.	C ±0,25 ±.010	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
-1	6,98 .275	6,35 .250	12,07 .475	-1	1,52 .060	0,51-1,52 .020-.060
-2	10,29 .405	9,53 .375	15,37 .605	-2	3,18 .125	1,52-3,18 .060-.125
-3				-3	4,06 .160	0,51-4,06 .020-.160
-4	13,46 .530	12,70 .500	19,81 .780	-4	4,75 .187	3,18-4,75 .125-.187
-5	16,76 .660	15,75 .620	23,11 .910	-5	6,35 .250	4,75-6,35 .187-.250
				-6	3,18 .125	0,51-3,18 .020-.125
				-7	4,06 .160	2,29-4,06 .090-.160
				-8	6,35 .250	4,06-6,35 .160-.250

NOTES:

- MATERIAL:
CLIP: 17-7PH CRES PER AMS5528, CONDITION TH1050.
NUT: A286 CRES PER AMS5525 OR AMS5737.
- FINISH:
CLIP: PASSIVATED PER AMS-QQ-P-35.
NUT: DRY FILM LUBRICANT MOLYBDENUM DISULFIDE.
S = SILVER PLATED PER AMS2410.
- LOCKING TORQUE PER MIL-DTL-25027.
- DIMENSIONS: MILLIMETERS/INCHES.
- PART CALLOUT EXP:

13100007(S)-1-1

SECOND DASH NO. (SEE TABLE)

FIRST DASH NO. = "A"DIM-.275, "C"DIM-.475.

SILVER PLATED NUT

B	ECN # 6646	9/7/99
A	ECN # 4687	4-18-94
ISSUE	DESCRIPTION	DATE
REVISION		

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ± .010	DRAWN BY: CKT	DATE: 10-4-88	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: CKT	DATE: 10-4-88			
	HEAT TREAT: NOTED	APPROVED BY: CKT	DATE: 10-4-88	TITLE: CLIP NUT ASSY SELF-LOCKING CRES, 10-32 SIZE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: MRC	DATE: 10-4-88			
		MFG. ACCEPT:	DATE:	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13100007-()-()
				SCALE: NONE	SALES	SHEET 1 OF 1