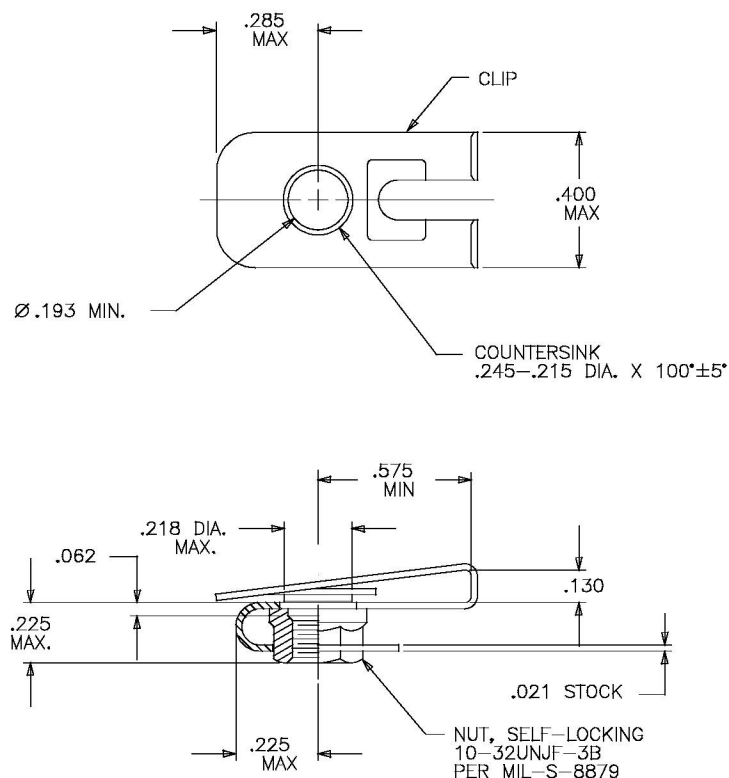


13100003



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL: CLIP: 1050 CARBON STEEL PER ASTM A684 OR ASTM A682.
NUT: 4037 ALLOY STEEL PER ASTM A547.
2. HEAT TREAT: CLIP: Rc48 MINIMUM.
NUT: Rc27 MINIMUM.
3. FINISH: CLIP: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2.
NUT: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2,
AND MOLY DISULPHIDE DRY FILM LUBE.
4. CLIP TO FLOAT APPROXIMATELY .011 RADIALLY.
5. RECOMMENDED INSTALLATION HOLE DIA.: .220-.230.
ADDITIONAL RADIAL FLOAT TO BE OBTAINED USING
LARGER HOLE SIZE.
6. NOMINAL EDGE DISTANCE: .563.
7. MOUNTING SHEET THICKNESS: .030-.100.
8. APPROXIMATE WEIGHT: 40lb PER 100.
9. PERFORMANCE: MIL-DTL-25027 UP TO 450°F, REQUIREMENTS
FOR PUSH-OUT PERFORMANCE WAIVED BECAUSE DESIGN IS
NOT RIVETED FOR ATTACHMENT.
10. MANUFACTURE'S IDENTIFICATION:
THE LETTER 'M' WILL APPEAR ON A VISIBLE LOCATION
ON EITHER THE NUT OR CLIP COMPONENT.

FAA-TSO AUTHORIZED PART

G	ECN # 6567	8-20-99
F	ECN # 4266	6-25-92
ISSUE	DESCRIPTION	DATE
REVISION		9113-004

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.015 NA NA		DRAWN BY: CKT	DATE 5-10-88	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA			
	MATERIAL:	NOTED	CHECKED BY: CKT	DATE 5-10-88		TITLE: NUT ASSEMBLY, CLIP-ON, 1032 SIZE, C'SINK		
	HEAT TREAT:	NOTED	APPROVED BY: CKT	DATE 5-10-88				
	FINAL PROTECTIVE FINISH:	NOTED	APPROVED BY: MRC	DATE 5-11-88				
			REQ. ACCEPT: D.PAUL	DATE 5-11-88			CODE INVENT. NO. 60119	SIZE B
			SCALE:	NONE	SALES		SHEET 1 OF 1	