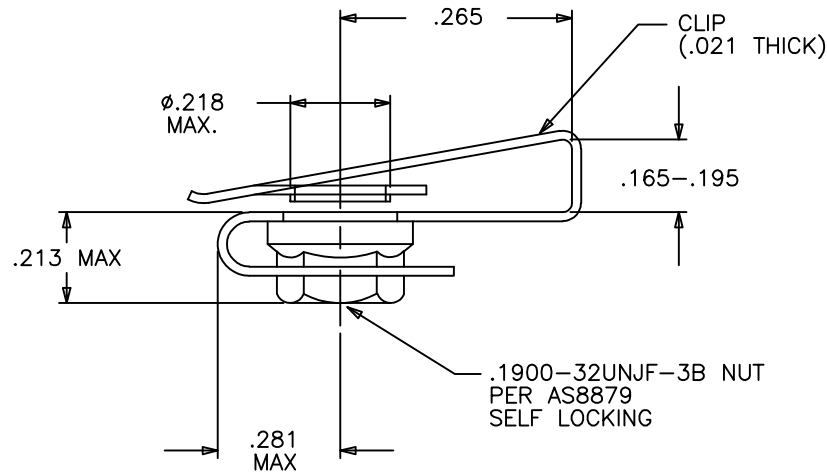
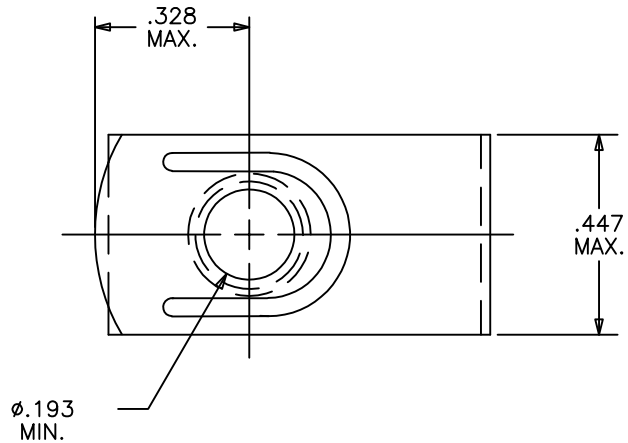
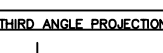




NOTES:

1. MATERIAL:
NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737.
CLIP: A286 CRES PER AMS5525.
- (F) 2. HEAT TREAT:
NUT & CLIP: 140 KSI MINIMUM PER AMS2759/3.
- (F) 3. FINISH:
NUT & CLIP: PASSIVATE PER AMS2700.
- (F) 4. LUBRICANT:
NUT ONLY: SOLID-FILM LUBRICANT PER AS5272, TYPE I.
- (F) 5. PROCUREMENT SPECIFICATION: NASM25027 PARA 4.4 EXCEPT PUSHOUT TEST AND ACCEPTANCE CONDITION PER NOTE 6. REUSABLE LIFE SHALL BE FIVE (5) CYCLES WHEN TESTED WITH A 6AL-4V TITANIUM BOLT.
6. THE INSTALLED NUT SHALL BE TESTED APPLYING A 10 POUND END FORCE TO THE SCREW AND THEN ATTEMPT NUT ENGAGEMENT WHILE MAINTAINING THIS FORCE. THE RESULTANT DEFORMATION SHALL NOT IMPAIR NUT ENGAGEMENT AND SHALL NOT RESULT IN THE LOSS OF CLIP RETENTION IN THE SHEET. THIS TEST TO BE FOLLOWED BY REUSABILITY TEST.

FAA-TSO AUTHORIZED PART

				NEXT ASSEMBLY END ITEM		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — —		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
						MATERIAL: NOTED		PROJECT NUMBER: —		TITLE: NUT ASSEMBLY, CLIP-ON, 10-32 SIZE			
				THIRD ANGLE PROJECTION 		HEAT TREAT: NOTED		DRAWN BY: DATE CKT 4/21/88					
						FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CLT 4/21/88		CAGE CODE SIZE DRAWING NUMBER: 60119 A 13100002			
				REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED				SCALE: NONE		SALES		SHEET 1 OF 1	
F	12354	PS	5/10/21										
E	11035	JC	3/30/16										
REV.	ECN NO.	INIT.	DATE										