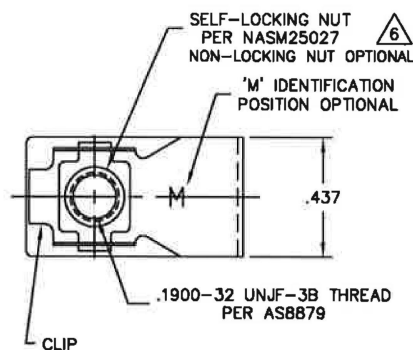
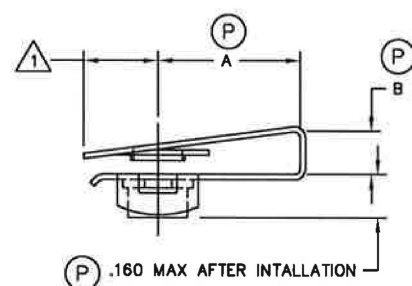
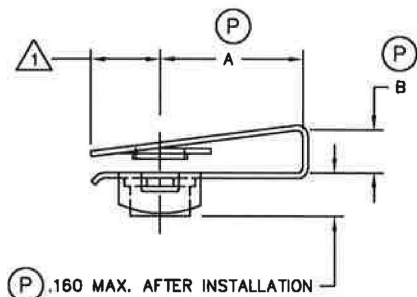
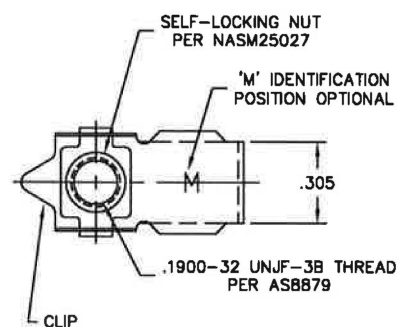


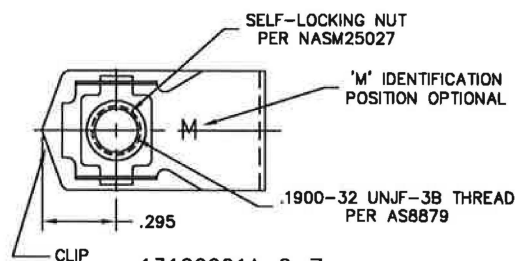
13100001-()-()



FOR -3-6 AND -5-6 ASSEMBLIES
SEE ALTERNATE CONFIGURATION



ALTERNATE CONFIGURATION
FOR -3-6 AND -5-6 ASSEMBLIES



13100001A-2-7
SAME AS 13100001-2-7 EXCEPT AS NOTED

APPROX. WEIGHT LBS/100	FIRST DASH NO.	A ± .010	EDGE DISTANCE MAX	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
.29	-1	.275	.250	-1	.060	.020-.060
.33	-2	.405	.375	-2	.125	.060-.125
.45	-3	.510	.38-.50	-3	.160	.020-.160
.45	-4	.530	.38-.50	-4	.187	.125-.187
.51	-5	.660	.50-.62	-5	.250	.187-.250
				-6	.125	.020-.125
				-7	.160	.090-.160
				-8	.250	.160-.250

DIMENSIONING AND TOLERANCING PER ANSI Y14.5M
NOTES (UNLESS OTHERWISE SPECIFIED) :

1. .200 ±.010 FOR PARTS WITH "A" DIM. .275,
.200 MAX. FOR PARTS WITH "A" DIM. .405,
.250 ±.010 FOR PARTS WITH "A" DIM. .510, .530 OR .660.

2. MATERIAL :

- 2.1. CLIP: C1050 CARBON STEEL PER ASTM A684/A684M,
HEAT TREAT: AUSTEMPER (HRC 50).
2.2. NUT: C1050 CARBON STEEL PER ASTM A684/A684M,
HEAT TREAT: AUSTEMPER (HRC 45).

3. FINISH

- 3.1. CLIP: CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CLASS 2
3.2. NUT: CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CLASS 2
DRY FILM LUBRICANT PER AS5272, TYPE 1.

4. INSTALLATION HOLE SIZE : ϕ .218 - ϕ .261

5. PROCUREMENT SPECIFICATION PER NASM25027.

6. PART NUMBER EXAMPLE:

13100001A-2-7: SEE NOTED CONFIGURATION

13100001-()-()

NO SUFFIX = LOCKING NUT
"NL" SUFFIX = NON LOCKING NUT
SECOND DASH NO. = PANEL THICKNESS (SEE TABLE)
FIRST DASH NO. = "A" DIM (SEE TABLE)

FAA-TSO AUTHORIZED PART

P	11285	JC	2/14/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
N	9840	DW	11/23/11	
REV.	ECN NO.	INIT.	DATE	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — —		IBM NUMBER: —	lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
END ITEM	MATERIAL: NOTED		PROJECT NUMBER: —		TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 10-32 SIZE		
THIRD ANGLE PROJECTION	HEAT TREAT: NOTED		DRAWN BY: DATE CKT 4/8/88				
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 4/8/88		CAGE CODE	SIZE	DRAWING NUMBER:
					60119	A	13100001-()-()
				SCALE: NONE		SALES SHEET 1 OF 1	