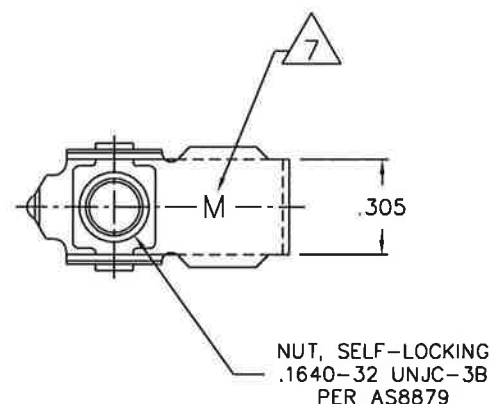
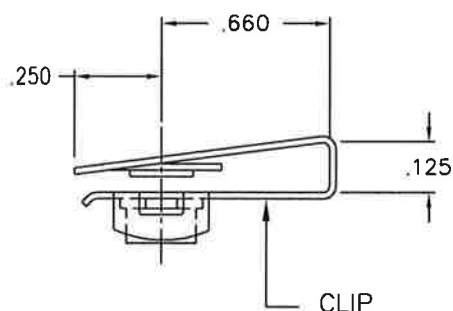


13080034

TABLE 1 – INSTALLATION DATA

EDGE DISTANCE MAX	PANEL THICKNESS RANGE	INSTALLATION HOLE SIZE	APPROX. WEIGHT LBS/100
.50-.62	.020-.125	Ø.190-.229	.56



NOTES (UNLESS OTHERWISE SPECIFIED):

- MATERIAL:
 - CLIP: CARBON STEEL
 - NUT: CRES A286
- HEAT TREAT CLIP NUT ASSEMBLY TO MEET APPLICABLE TESTING REQUIREMENTS PER NASM25027.
- FINISH:
 - CLIP: ZINC COBALT ALLOY PER ASTM-B-840, TYPE D, GRADE 3, 18µm
 - NUT: PASSIVATE PER AMS2700
- LUBRICATION:
 - CLIP: NONE
 - NUT: SOLID DRY FILM LUBE
- PROCUREMENT REQUIREMENTS PER NASM25027.
- DIMENSIONS APPLY AFTER FINISH.
- IDENTIFY CLIP ASSEMBLY WITH MANUFACTURE SYMBOL "M". IDENTIFICATION MUST BE LEGIBLE. LOCATION IS OPTIONAL.
- CLIP & NUT ASSEMBLY SHALL BE FREE FROM BURRS AND SLIVERS.

(B)

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — ±1°		IBM NUMBER: N/A		lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA					
END ITEM		MATERIAL: SEE NOTE		PROJECT NUMBER: —		TITLE: CLIP NUT ASSY SELF-LOCKING 08-32 SIZE					
THIRD ANGLE PROJECTION		HEAT TREAT: SEE NOTE		DRAWN BY: DATE JC 12/22/11							
		FINAL PROTECTIVE FINISH: SEE NOTE		APPROVED BY: DATE — —		CAGE CODE SIZE		DRAWING NUMBER:			
				60119 A		13080034					
						SCALE: NONE		SALES		SHEET 1 OF 1	

B	10292	DW	1/10/14	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
A	ECN 9901	JC	4/4/12	
REV.	ECN NO.	INIT.	DATE	