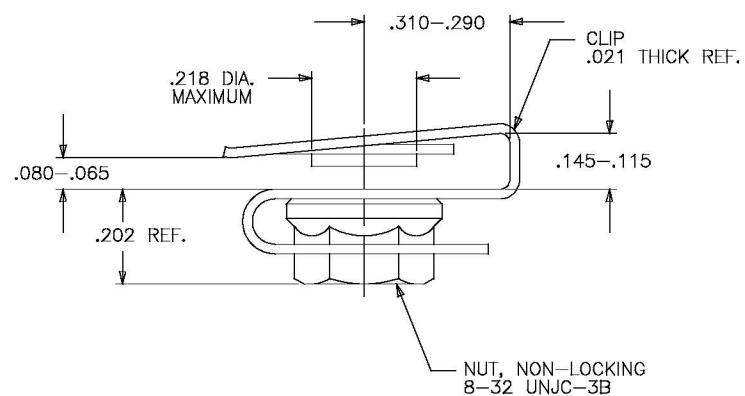
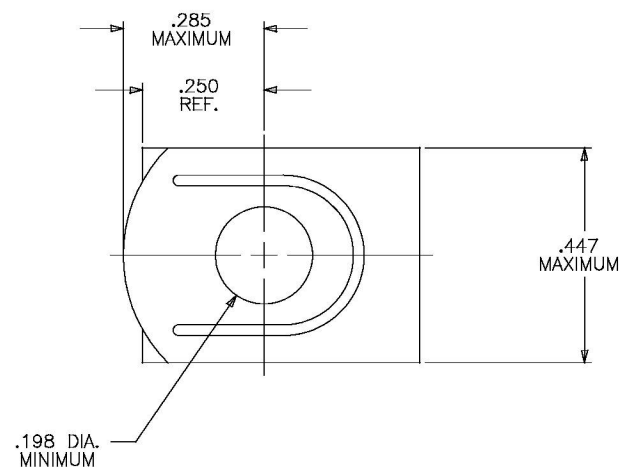


13080029



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: 1050 CARBON STEEL
 - 1.2 NUT: 4037 ALLOY STEEL
2. HEAT TREAT:
 - 2.1 CLIP: RC 42 MINIMUM
 - 2.2 NUT: RC 35 MINIMUM
3. FINISH:
 - 3.1 CLIP & NUT: CADMIUM PLATE PER QQ-P-416, TYPE II, CL.2. IMMEDIATELY AFTER PLATING BAKE AT 375°F ±25°F FOR 23 HOURS.
4. APPLICATION DATA:
 - 4.1 RECOMMENDED INSTALLATION HOLE: .220-.230 DIA.
 - 4.2 EDGE DISTANCE: .281 MAX.
 - 4.3 MOUNTING SHEET THICKNESS: .090-.125
 - 4.4 FLOAT: APPROX. .011 RADIAL

ISSUE	DESCRIPTION	DATE
	REVISION	9413-017

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: MARK DATE: 10-13-94	THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: C TANAKA DATE: 10/19/94	TITLE: CLIP-NUT ASSY, 8-32 SIZE		
	HEAT TREAT: NOTED	APPROVED BY: RAD DATE: 10/24/94			
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D.L. BRETT DATE: 10/24/94	CODE IDENT. NO.: 60119	SIZE: B	DRAWING NUMBER: 13080029
		MFG. ACCEPT: D PAUL DATE: 10/24/94	SCALE: NONE	SALES	SHEET 1 OF 1