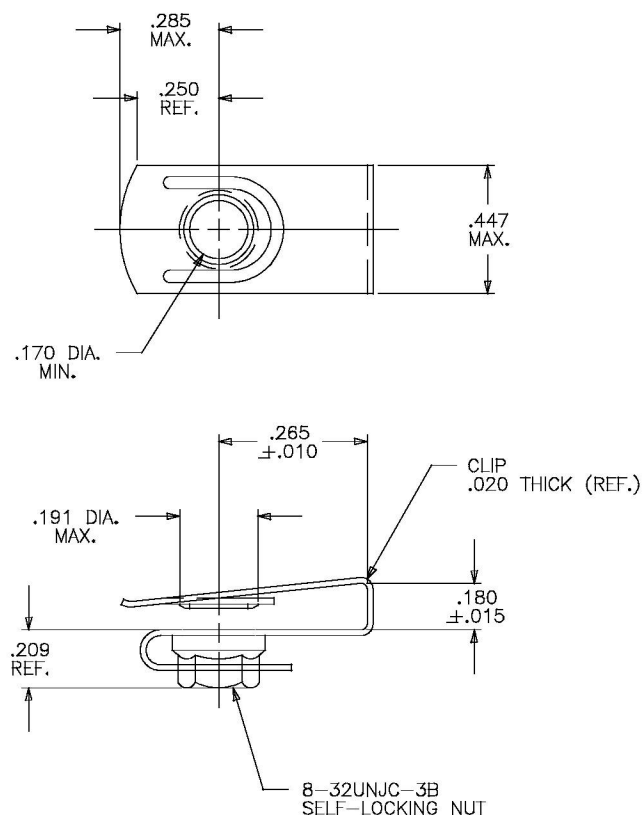


13080028



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. NUT: 4037 ALLOY STEEL RC 35 MINIMUM.
 - 1.2. CLIP: C1050 STEEL, AUSTEMPERED TO RC 48-52.
2. FINISH:
 - 2.1. NUT: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. MOLYBDENUM DISULPHIDE DRY FILM LUBRICANT.
 - 2.2. CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2.
3. NUTS MEET MIL-N-25027, 125,000 PSI CLASS.
4. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.
5. RECOMMENDED INSTALLATION HOLE DIA: .192-.202.
NOMINAL EDGE DISTANCE: .250.
MOUNTING SHEET THICKNESS: .150.

FAA-TSO AUTHORIZED PART

ISSUE	DESCRIPTION	DATE
	REVISION	9413-010

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: MARK	DATE 5-5-94	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: RAD	DATE 5/5/94			
	HEAT TREAT: NOTED	APPROVED BY: RON DUENAS	DATE 5/5/94	TITLE: CLIP-NUT ASSY, 8-32 SIZE, SELF-LOCKING		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: D PAUL	DATE 5/13/94			
		INFO. ACCEPTED:	DATE	CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13080028
		SCALE: NONE		SALES		SHEET 1 OF 1