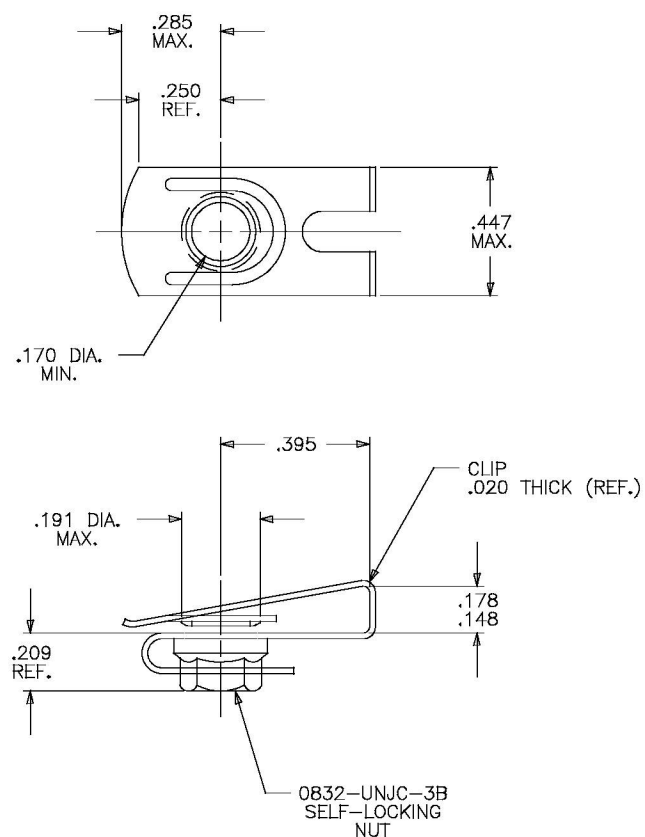


13080025



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1. CLIP: C1050 STEEL.
 - 1.2. NUT: 4037 ALLOY STEEL.
2. HEAT TREAT:
 - 2.1. CLIP: Rc 48-52.
 - 2.2. NUT: Rc 35 MIN.
3. FINISH:
 - 3.1. CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2.
 - 3.2. NUT: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. MOLYBDENUM DISULPHIDE DRY FILM LUBRICANT.
4. NUTS MEET MIL-N-25027, 125,000 PSI CLASS.
5. RECOMMENDED INSTALLATION HOLE: .202-.192 DIA.
 - 5.1. FLOAT: APPROXIMATELY .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.

FAA-TSO AUTHORIZED PART

ISSUE	DESCRIPTION	DATE
	REVISION	9313-003

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: F.D.		DATE 1-8-93		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA			
	MATERIAL: NOTED		CHECKED BY: RAD		DATE 1/11/93		TITLE: NUT ASSEMBLY, CLIP-ON, 0832 SIZE			
	HEAT TREAT: NOTED		APPROVED BY: RON DUENAS		DATE 1/11/93					
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: J ADAMS		DATE 1/14/93		CODE INVENT. NO. 60119		SIZE B	DRAWING NUMBER: 13080025
			MFG. ACCEPT: D PAUL		DATE 1/15/93		SCALE: NONE		SALES	SHEET 1 OF 1