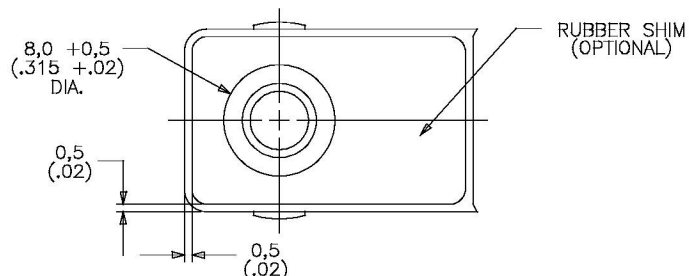
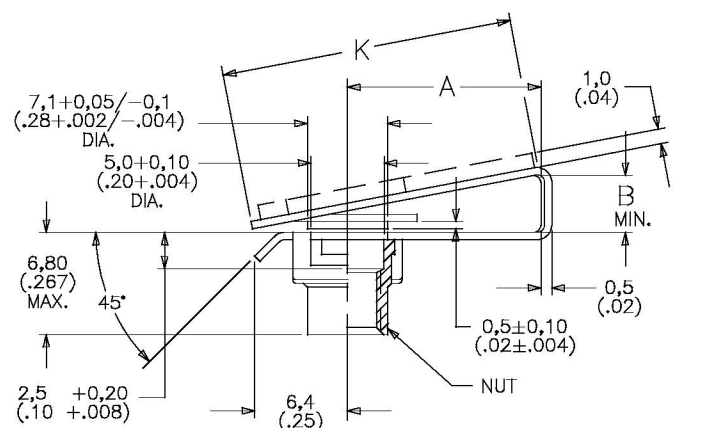


13080024()-()()



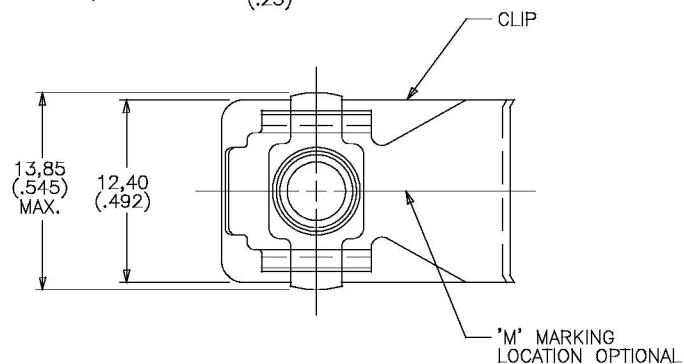
DASH NUMBER	GRIP RANGE		A	B MIN.	K	WEIGHT – APPROXIMATELY
	MIN.	MAX.				
-1	0,5 (.02)	3,5 (.14)	13,5 (.530)	4,1 (.160)	20,1 (.79)	2,90 KG/1000 – (6.40 LBS/1000)
-2	3,5 (.14)	7,6 (.30)	13,5 (.530)	7,6 (.30)	20,1 (.79)	3.00 KG/1000 – (6.60 LBS/1000)



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL, HEAT TREATED.
 - 1.2 NUT: STAINLESS STEEL.
 - 1.3 SHIM: ETHYLENE PROPYLENE RUBBER (EPDM).
2. FINISH:
 - 2.1 CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 3
"G" CODE = EPOXY PRIMER OVER CADMIUM PLATE.
PASSIVATED PER QQ-P-35 AND DRY FILM LUBRICATED PER MIL-L-8937.
 - 2.2 NUT: PASSIVATED PER QQ-P-35 AND DRY FILM LUBRICATED PER MIL-L-8937.
 - 2.3 SHIM: NONE
3. DIMENSIONS IN MM(INCHES)
4. DIMENSIONS APPLY BEFORE "G" CODE COATING.
5. PART NUMBER EXAMPLE:
1 3 0 8 0 0 2 4 () - () ()

"G" = EPOXY PRIMER
 DASH NO.
 "S" = BONDED SHIM VERSION



A	ECN8179	06/28/04
ISSUE	DESCRIPTION	DATE
	REVISION	9313-001

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES, TOLERANCES DECIMALS FRACTION ANGLES ±.010 ±2°		DRAWN BY: MARK	DATE 7-7-94	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA TITLE: CLIP-NUT ASSEMBLY, 8-32 SIZE, FLOATING
	MATERIAL:	NOTED	CHECKED BY: RAD	DATE 7-17-94	
	HEAT TREAT:	NOTED	APPROVED BY:	DATE	
	FINAL PROTECTIVE FINISH:	NOTED	APPROVED BY:	DATE	
			MFG. ACCEPT:	DATE	CODE INCH. NO. 60119 SIZE B DRAWING NUMBER: 13080024()-()() SCALE: NONE SALES SHEET 1 OF 1