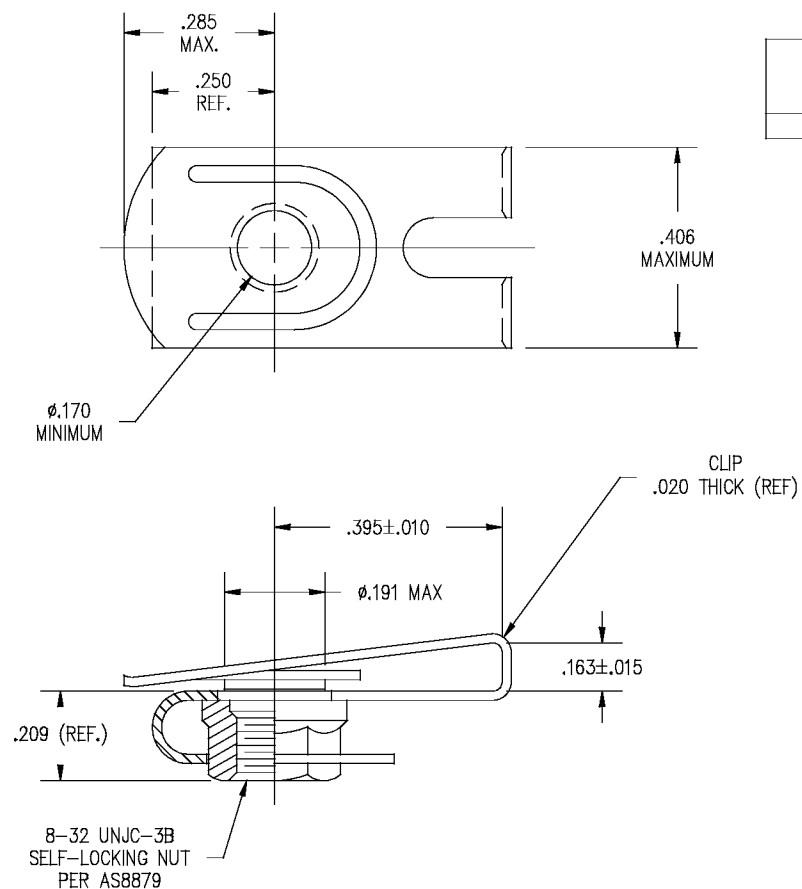


13080020-3



NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS	RECOMMENDED INSTALLATION HOLE DIA.
.375	.020-.120	.192-.202

NOTES (UNLESS OTHERWISE SPECIFIED) :

- MATERIAL:
 - CLIP: C1050 STEEL, AUSTEMPERED TO Rc 48-52.
 - NUT: 4037 ALLOY STEEL Rc 35 MINIMUM.
- FINISH:
 - CLIP: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. BAKE FOR 23 HOURS MIN. AT 375°F $\pm$ 25°F WITHIN 4 HOURS OF PLATING.
- SUFFIX ZW – ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY). BAKE FOR 23 HOURS MIN. AT 375°F $\pm$ 25°F WITHIN 4 HOURS OF PLATING.
- NUT: CADMIUM PLATE PER QQ-P-416 TYPE II, CLASS 2. MOLYBDENUM DISULFIDE DRY FILM LUBRICANT. BAKE FOR 23 HOURS MIN. AT 375°F $\pm$ 25°F WITHIN 4 HOURS OF PLATING.
- SUFFIX ZW – ZINC PLATED PER ASTM-B-633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY). BAKE FOR 23 HOURS MIN. AT 375°F $\pm$ 25°F WITHIN 4 HOURS OF PLATING.
- NUTS MEET NASM25027, 125,000 PSI CLASS.
- FLOAT: APPROX .011 RADIAL WHEN USED WITH RECOMMENDED MOLYBDENUM DISULFIDE DRY FILM LUBRICANT.

B	ECN 8601	06/26/06
A	ECN 6560	08/18/99
ISSUE	ECN NUMBER	DATE
PROJECT No. 9013-009		

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .010$ — —	lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA TITLE: NUT ASSEMBLY, CLIP-ON, 8-32 SIZE DRAWING NUMBER: 13080020-3 CODE INDENT. NO. 60119 B SIZE SCALE: N/A SALES SHEET 1 OF 1
PREVIOUS ASSEMBLY			MATERIAL: NOTED	
			HEAT TREAT: NOTED	
			FINAL PROTECTIVE FINISH: NOTED	