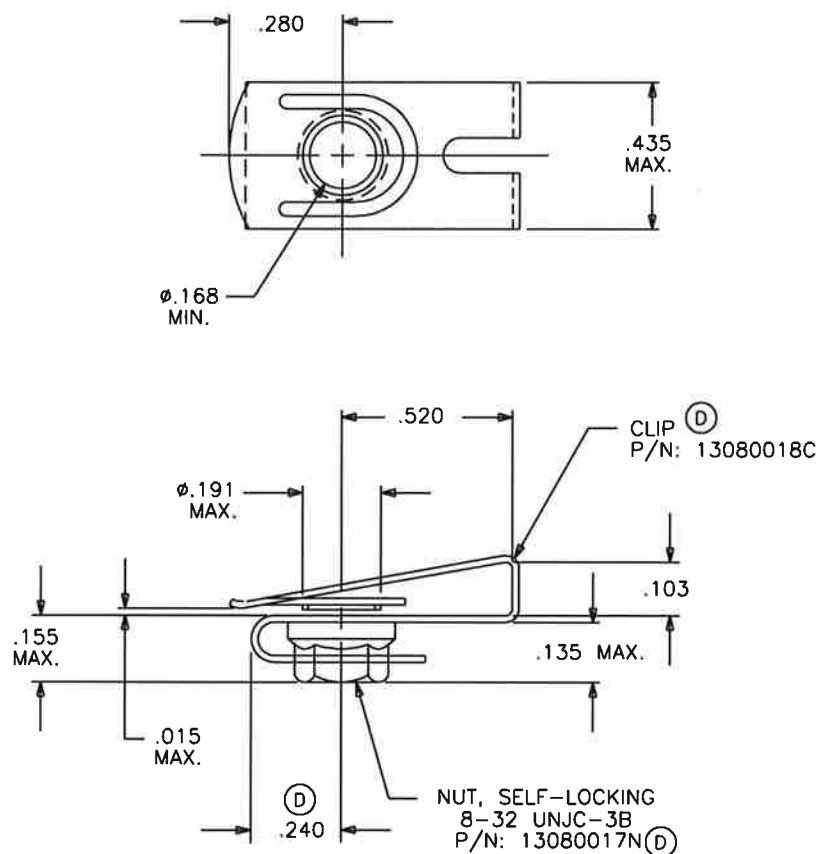


13080018



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

CLIP – 1050 CARBON STEEL, .020 THICK, HEAT TREATED RC 48–51.
 NUT – 4037 ALLOY STEEL, HEAT TREATED RC 36 MIN.

2. FINISH:

CLIP – CADMIUM PLATE PER AMS–QQ–P–416, TYPE II, CL.2.
 SUFFIX "W" ADDED TO PART NUMBER INDICATES
 TYPE I, CLASS 1 PLATING.

NUT – CADMIUM PLATE PER AMS–QQ–P–416, TYPE II, CL.2,
 MOLYBDENUM DISULFIDE DRY FILM LUBRICANT
 TO MEET THE REQUIREMENTS OF NASM25027
 AND HYDRAULIC FLUID RESISTANCE REQUIREMENTS
 OF BMS 3–8

3. IDENTIFY WITH WHITE PAINT IN THE FORM OF A SPOT OR SPRAY
 AFTER ASSEMBLY. OVER SPRAY ACCEPTABLE ON NUT AND CLIP.

4. RECOMMENDED INSTALLATION HOLE SIZE: .192–.202 DIA.

5. LOCKING TORQUE PER NASM25027.

FAA–TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:		IBM NUMBER:		lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE CITY OF INDUSTRY, CALIFORNIA			
END ITEM		DECIMALS ± .010		FRACTION —					
THIRD ANGLE PROJECTION 		MATERIAL:		PROJECT NUMBER:		TITLE: CLIP-NUT ASSEMBLY SIZE 8-32, SELF-LOCKING			
		NOTED		9013-0111					
THIRD ANGLE PROJECTION 		HEAT TREAT:		DRAWN BY: DATE		CAGE CODE SIZE DRAWING NUMBER: 60119 A 13080018			
		N/A		RAD 7/3/90					
THIRD ANGLE PROJECTION 		FINAL PROTECTIVE FINISH:		APPROVED BY: DATE		SCALE: NONE SALES SHEET 1 OF 1			
		NOTED		CT 7/12/90					

D	10681	JC	8/15/14	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
C	7666	JR	2/12/02	
REV.	ECN NO.	INIT.	DATE	