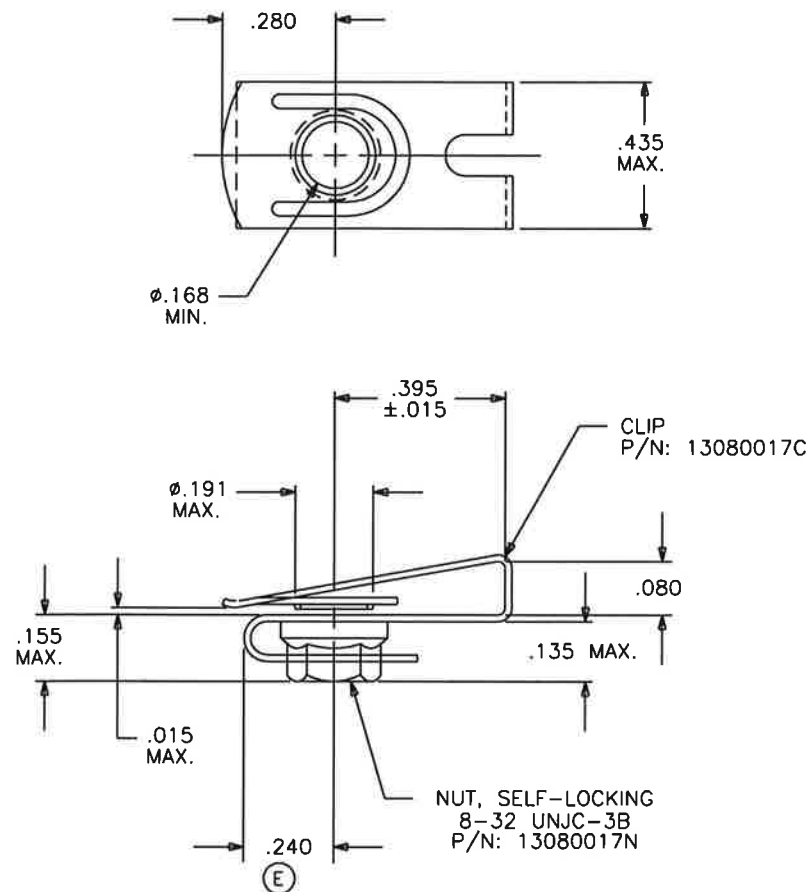


13080017



NOTES: UNLESS OTHERWISE SPECIFIED

1. MATERIAL:

CLIP - 1050 CARBON STEEL, .020 THICK, HEAT TREATED RC 48-51,
NUT - 4037 ALLOY STEEL, HEAT TREATED RC 36 MIN.

E 2. FINISH:

CLIP - CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CL.2.
SUFFIX "W" ADDED TO PART NUMBER INDICATES
TYPE I, CLASS 1 PLATING.

NUT - CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CL.2,
MOLYBDENUM DISULFIDE DRY FILM LUBRICANT
TO MEET THE REQUIREMENTS OF NASM25027
AND HYDRAULIC FLUID RESISTANCE REQUIREMENTS
OF BMS 3-8

3. IDENTIFY WITH WHITE PAINT IN THE FORM OF A SPOT OR SPRAY
AFTER ASSEMBLY. OVER SPRAY ACCEPTABLE ON NUT AND CLIP.

4. RECOMMENDED INSTALLATION HOLE SIZE: .192-.202 DIA.

E 5. LOCKING TORQUE PER NASM25027.

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:				IBM NUMBER:				lisi AEROSPACE THE MONADNOCK COMPANY			
END ITEM				DECIMALS FRACTION ANGLES				-				18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA			
THIRD ANGLE PROJECTION				MATERIAL:				PROJECT NUMBER:				TITLE:			
				NOTED				9013-011				CLIP-NUT ASSEMBLY SIZE 8-32, SELF-LOCKING			
				HEAT TREAT:				DRAWN BY: DATE				CAGE CODE SIZE DRAWING NUMBER:			
				N/A				RAD 6/19/90				60119 A 13080017			
				FINAL PROTECTIVE FINISH:				APPROVED BY: DATE				SCALE: NONE			
				NOTED				CKT 6/19/90				SALES SHEET 1 OF 1			

E	10681	JC	8/15/14	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
D	5209	-	11/8/95	
REV.	ECN NO.	INIT.	DATE	