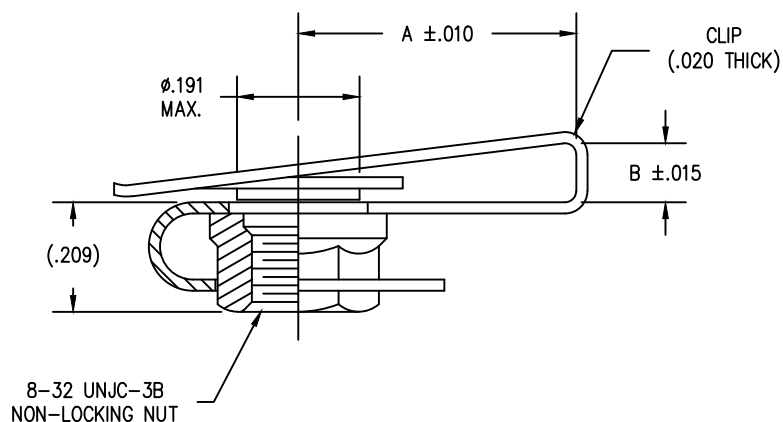
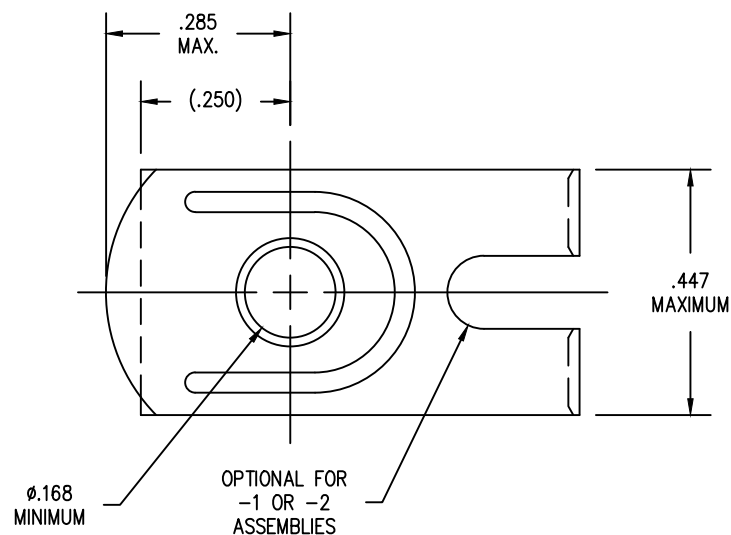




DASH NUMBER	A ±.010	B ±.015	NOMINAL EDGE DISTANCE	MOUNTING SHEET THICKNESS	RECOMMENDED INSTALLATION HOLE DIA.
-1	.265	.180	.250	.020-.120	.192-.202
-2	.300	.130	.281	.020-.120	.192-.202
-3	.395	.163	.375	.020-.120	.192-.202
-4	.520	.190	.500	.020-.120	.192-.202
-5	.665	.190	.625	.020-.120	.192-.202

NOTES (UNLESS OTHERWISE SPECIFIED) :

- ① 1. MATERIAL:
 1.1. CLIP: C1050 STEEL PER ASTM A684/A684M, RC48-52
 1.2. NUT: 4037 ALLOY STEEL PER AMS6300 OR ASTMA519/A519M, RC 27-35
- ② 2. FINISH:
 2.1. NO SUFFIX: CADMIUM PLATE PER AMS-QQ-P-416 TYPE II, CLASS 2.
 2.2. SUFFIX ZW: ZINC PLATED PER ASTM B633, TYPE III, CLASS SC2, CLEAR CHROMATE (USE TRIVALENT CHROMATE ONLY). BAKE FOR 23 HOURS MIN. AT 375°F ±25°F WITHIN 2 HOURS OF PLATING.
3. NUTS MEET NASM25027, 125 KSI CLASS.
4. FLOAT: APPROX .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.
5. PART NUMBER EXAMPLE:
 1 3 0 8 0 0 9 - () ()
 FINISH CODE IF APPLICABLE
 DASH NUMBER
 BASIC PART NUMBER

FAA-TSO AUTHORIZED PART

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED				THIRD ANGLE PROJECTION 		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - -		IBM NUMBER: -		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM				MATERIAL: NOTED		PROJECT NUMBER: 9113-005		TITLE: NUT ASSEMBLY CLIP-ON, NON-LOCKING 8-32 SIZE			
HEAT TREAT: NOTED				FINAL PROTECTIVE FINISH: NOTED		DRAWN BY: CKT		DATE: 2/12/91		CAGE CODE: 60119	
APPROVED BY: CKT				DATE: 2/12/91		SALES: NONE		DRAWING NUMBER: 13080009-()()		SHEET 1 OF 1	