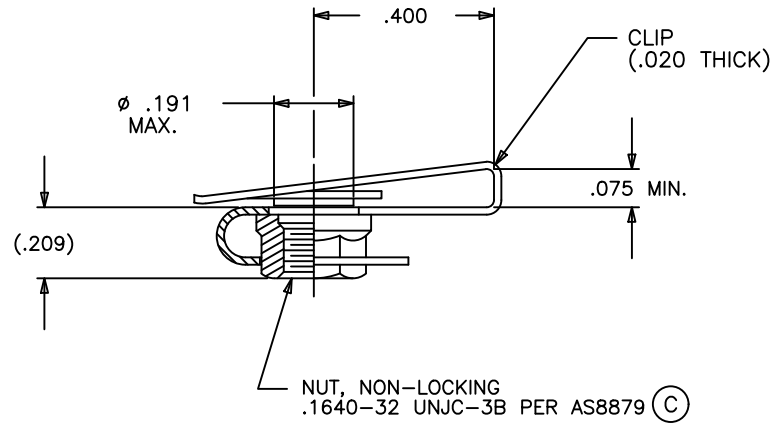
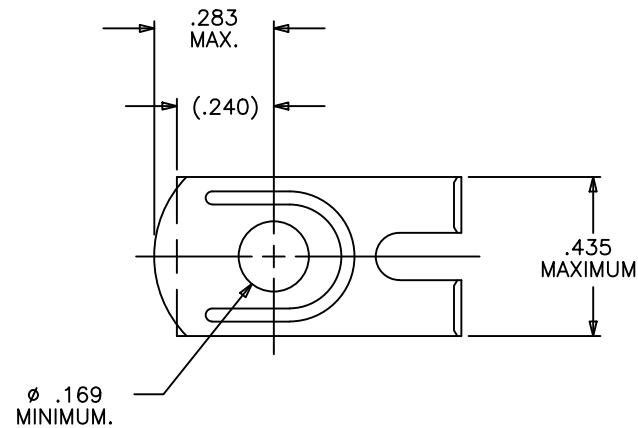
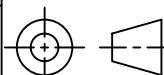




NOTES: UNLESS OTHERWISE SPECIFIED

- ③ 1. MATERIAL:
NUT: 4037 ALLOY STEEL PER AMS6300 OR ASTM A519/A519M
CLIP: C1050 STEEL PER ASTM A684/A684M
2. HEAT TREAT:
NUT: HARDEN TO HRc 27 MIN.
CLIP: AUSTEMPERED TO HRc 48 MIN.
- ③ 3. FINISH:
NUT: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
CLIP: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
4. FLOAT: APPROX. .011 RADIAL WHEN USED WITH RECOMMENDED INSTALLATION HOLE.
5. INSTALLATION DATA:
NOMINAL EDGE DISTANCE: .315
MOUNTING SHEET THICKNESS: .020-.070
RECOMMENDED INSTALLATION HOLE DIAMETER: .193-.203.

C	12655	JC	3/20/23	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
B	4891	-	10/3/94	
REV.	ECN NO.	INIT.	DATE	

<u>NEXT ASSEMBLY</u>	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — ±1°		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
END ITEM	MATERIAL: NOTED		PROJECT NUMBER: —		TITLE: NUT ASSEMBLY, SLIP-ON 8-32 SIZE			
<u>THIRD ANGLE PROJECTION</u>	HEAT TREAT: NOTED		DRAWN BY: DATE RAD 4/5/89		CAGE CODE SIZE		DRAWING NUMBER:	
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 4/5/89		60119 A		13080006	
				SCALE: NONE		SALES		SHEET 1 OF 1