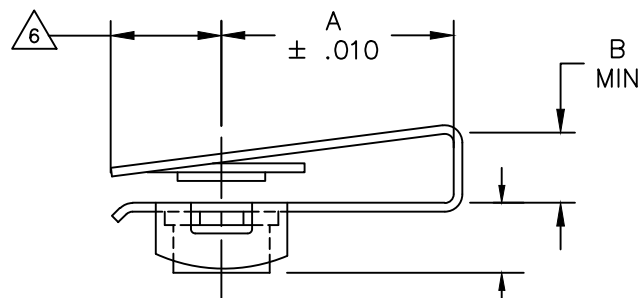
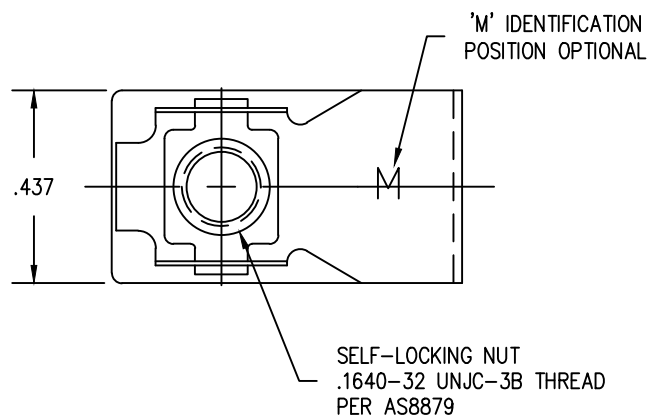


13080003-()-()



.160 MAX. AFTER INSTALLATION
[-2-() ONLY]
.160 ± .010 AFTER INSTALLATION
FOR OTHER DASH NUMBERS



FIRST DASH NO.	±0.25 ±.010 A	EDGE DISTANCE MAX	±0.25 ±.010 C	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
-1	6.98 .275	6.35 .250	12.07 .475	-1	1.52 .060	0.51-1.52 .020-.060
-2	10.29 .405	9.53 .375	15.37 .605	-2	3.18 .125	1.52-3.18 .060-.125
-3	-	-	-	-3	4.06 .160	0.51-4.06 .020-.160
-4	13.46 .530	12.70 .500	19.81 .780	-4	4.75 .187	3.18-4.75 .125-.187
-5	16.76 .660	15.75 .620	23.11 .910	-5	6.35 .250	4.75-6.35 .187-.250
				-6	3.18 .125	0.51-3.18 .020-.125
				-7	4.06 .160	2.29-4.06 .090-.160
				-8	6.35 .250	4.06-6.35 .160-.250

NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
1.1 CLIP: 17-7 PH CRES PER AMS5528. HEAT TREATED TO CONDITION TH1050 PER AMS2759/3.
1.2 NUT: A286 CRES.

2. FINISH:
2.1 CLIP: PASSIVATED PER AMS2700.
2.2 NUT: SILVER PLATED PER AMS2410.

3. PROCUREMENT SPECIFICATION PER NASM25027.

4. DIMENSIONS: MILLIMETERS/INCHES

5. PART CALLOUT EXP:

1 3 0 8 0 0 0 3 - () - ()

SECOND DASH NO. (SEE TABLE)

FIRST DASH NO. "A" DIM (SEE TABLE)

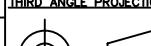


.200 ± .010 FOR PARTS WITH "A" DIM. .275,
.200 MAX. FOR PARTS WITH "A" DIM. .405,
.250 ± .010 FOR PARTS WITH "A" DIM. .510, .530 OR .660.



7. INSTALLATION HOLE SIZE: Ø .220 -.230

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 — —		IBM NUMBER: —		lisi AEROSPACE THE MONADNOCK COMPANY 16728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: —		TITLE: NUT ASSEMBLY, CLIP ON, 8-32 SIZE, STAINLESS STEEL			
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE CKT 10/4/88		CAGE CODE 60119		SIZE A	DRAWING NUMBER: 13080003-()-()
N 		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 10/4/88		SCALE: NONE		SALES	
								SHEET 1 OF 1	

E	12211	KG	04/07/20	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
D	11455	JC	06/02/17	
REV.	ECN NO.	INIT.	DATE	