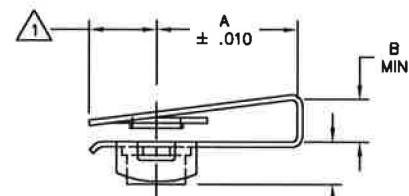
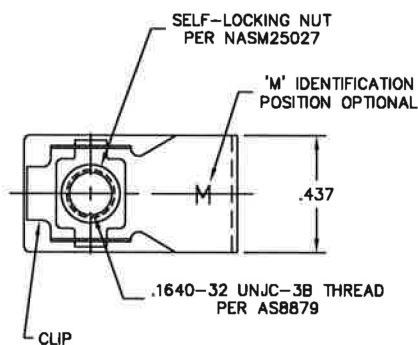


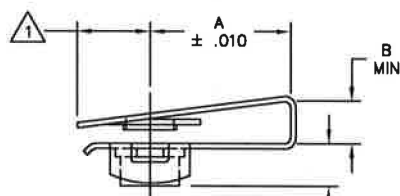
13080001-()-()



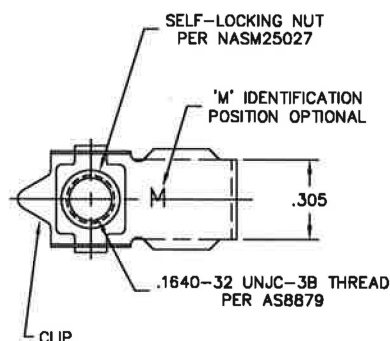
(M) .160 MAX. AFTER INSTALLATION
[-2-() & -4-()]
.160 ±.010 AFTER INSTALLATION
FOR OTHER DASH NUMBERS



FOR -3-6 AND -5-6 ASSEMBLIES
SEE ALTERNATE CONFIGURATION



.160 ±.010
AFTER INSTALLATION



ALTERNATE CONFIGURATION
FOR -3-6 AND -5-6 ASSEMBLIES

APPROX. WEIGHT LBS./100	FIRST DASH NO.	A ±.010	EDGE DISTANCE MAX	SECOND DASH NO.	B MIN	PANEL THICKNESS RANGE
.29	-1	.275	.250	-1	.060	.020-.060
.33	-2	.405	.375	-2	.125	.060-.125
.45	-3	.510	.38-.50	-3	.160	.020-.160
.45	-4	.530	.38-.50	-4	.187	.125-.187
.51	-5	.660	.50-.62	-5	.250	.187-.250
				-6	.125	.020-.125
				-7	.160	.090-.160
				-8	.250	.160-.250

NOTES (UNLESS OTHERWISE SPECIFIED) :

1. $.200 \pm .010$ FOR PARTS WITH "A" DIM. .275,
 $.200$ MAX. FOR PARTS WITH "A" DIM. .405,
 $.250 \pm .010$ FOR PARTS WITH "A" DIM. .510, .530 OR .660.
2. MATERIAL :
 - 2.1. CLIP: C1050 CARBON STEEL PER ASTM A684/A684M,
 HEAT TREAT: AUSTEMPER TO HRC 48-51 PER MPS0009.
 - 2.2. NUT: C1050 CARBON STEEL PER ASTM A684/A684M,
 HEAT TREAT: AUSTEMPER TO HRC 40-45 PER MPS0009.
- (M) 3. FINISH
 - 3.1. CLIP: CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CLASS 2,
 - 3.2. NUT: CADMIUM PLATED PER AMS-QQ-P-416, TYPE II, CLASS 2,
 DRY FILM LUBRICANT PER AS5272, TYPE 1.
4. INSTALLATION HOLE SIZE : $\phi .190-.229$
5. PROCUREMENT SPECIFICATION PER NASM25027.
6. PART NUMBER EXAMPLE:
 13080001-()-()
 SECOND DASH NO. PANEL THICKNESS (SEE TABLE)
 FIRST DASH NO. = "A" DIM (SEE TABLE)

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS:		IBM NUMBER:		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA			
END ITEM		DECIMALS ±.010		FRACTION —					
		MATERIAL: NOTED		PROJECT NUMBER: —		TITLE: NUT ASSEMBLY, CLIP-ON TYPE, 8-32 SIZE			
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE CKT 4/7/88		CAGE CODE 60119		SIZE A	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE CKT 4/7/88		DRAWING NUMBER: 13080001-()-()			
						SCALE: NONE		SALES	
								SHEET 1 OF 1	

M	11371	JC	4/24/17
L	9095	DK	10/7/09
REV.	ECN NO.	INIT.	DATE

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