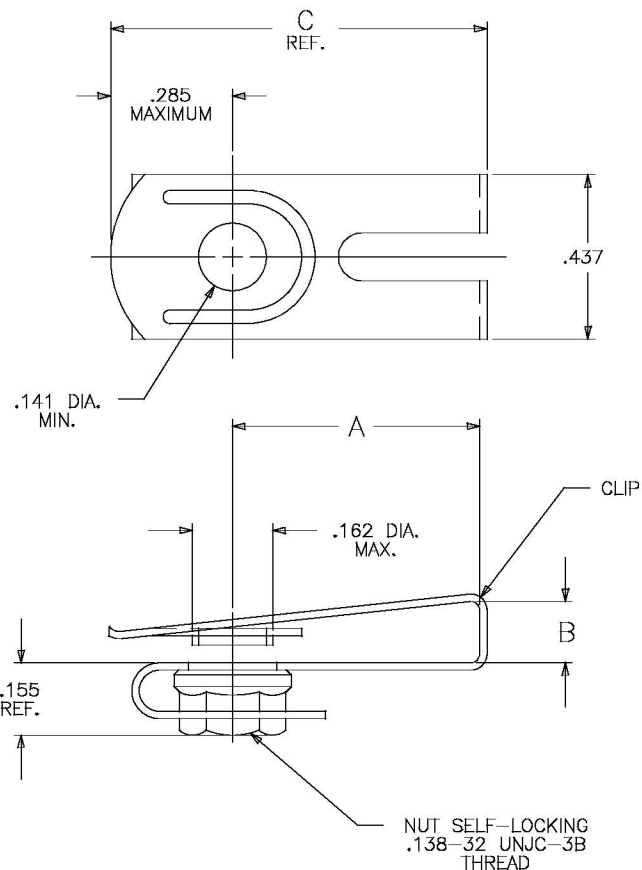




| FIRST DASH NO. | A<br>± 0.25<br>± .010 | EDGE DISTANCE<br>MAXIMUM | C<br>REF.     | SECOND DASH NO. | B<br>MIN.    | PANEL THICKNESS RANGE  |
|----------------|-----------------------|--------------------------|---------------|-----------------|--------------|------------------------|
| -1             | 6,98<br>.275          | 6,35<br>.250             | 12,07<br>.475 | -1              | 1,52<br>.060 | 0,51-1,52<br>.020-.060 |
| -2             | 10,29<br>.405         | 9,53<br>.375             | 15,37<br>.605 | -2              | 2,70<br>.106 | 0,51-3,18<br>.020-.125 |
| -3             | 12,95<br>.510         | 12,70<br>.500            | 19,30<br>.760 | -3              | 3,18<br>.125 | 0,51-4,06<br>.020-.160 |
| -4             | 13,46<br>.530         | 12,70<br>.500            | 19,81<br>.780 | -4              | 4,75<br>.187 | 3,18-4,75<br>.125-.187 |
| -5             | 16,76<br>.660         | 15,75<br>.620            | 23,11<br>.910 | -5              | 6,35<br>.250 | 4,06-6,35<br>.160-.250 |

13060009-()-()

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
  - 1.1 CLIP: 17-7PH CRES PER AMS5528, COND. TH1050.
  - 1.2 NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737, HEAT TREATED.
2. FINISH:
  - 2.1 CLIP: PASSIVATED PER QQ-P-35.
  - 2.2 NUT: PASSIVATED PER QQ-P-35. DRY FILM LUBRICANT PER MIL-L-46010 TYPE I, OR EQUIVALENT.
3. LOCKING TORQUE PER MIL-N-25027.
4. DIMENSIONS: MILLIMETERS/INCHES.
5. INSTALLATION HOLE SIZE: .189-.229 DIA.
6. PART CALLOUT EXAMPLE:

1 3 0 6 0 0 0 9 - 1 - 1

SECOND DASH NUMBER, PANEL THICKNESS (SEE TABLE).

FIRST DASH NUMBER = "A" DIM. (.275) "C" DIM. (.475).

BASIC PART NUMBER.

|          |             |      |
|----------|-------------|------|
| ISSUE    | DESCRIPTION | DATE |
| REVISION | 9213-013    |      |

|               |                                                                                                          |                                                       |              |
|---------------|----------------------------------------------------------------------------------------------------------|-------------------------------------------------------|--------------|
| NEXT ASSEMBLY | UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES. TOLERANCES<br>DECIMALS FRACTION ANGLES<br>± .010 | DRAWN BY: F.D. 11-25-92                               | DATE         |
|               | MATERIAL: NOTED                                                                                          | CHECKED BY:                                           | DATE         |
|               | HEAT TREAT: NOTED                                                                                        | APPROVED BY:                                          | DATE         |
|               | FINAL PROTECTIVE FINISH: NOTED                                                                           | MFG. ACCEPT:                                          | DATE         |
|               |                                                                                                          | THE MONADNOCK COMPANY<br>CITY OF INDUSTRY, CALIFORNIA |              |
|               |                                                                                                          | TITLE: NUT ASSY.- CLIP-ON, 06-32 SIZE STAINLESS STEEL |              |
|               |                                                                                                          | CODE INVENT. NO. 60119                                | SIZE B       |
|               |                                                                                                          | DRAWING NUMBER: 13060009-()-()                        |              |
|               |                                                                                                          | SCALE: NONE                                           | SHEET 1 OF 1 |