


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL PER ASTM-A-684.
 - 1.2 NUT: CARBON STEEL PER ASTM-A-684.
2. HEAT TREAT:
 - 2.1 CLIP: Rc 51 MAXIMUM.
 - 2.2 NUT: Rc 45 MAXIMUM.
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER MIL-L-46010 TYPE I.
4. LOCKING TORQUE PER MIL-N-25027
5. INSTALLATION HOLE SIZE = .190-.229 DIA.
6. PANEL THICKNESS RANGE = .050-.130

A	ECN # 4119	11-25-91
ISSUE	DESCRIPTION	DATE
9013-007	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010		DRAWN BY: F.D. DATE: 9-17-91		 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA					
	MATERIAL: NOTED		CHECKED BY: R.A.D. DATE: 9-20-91		TITLE: CLIP NUT ASSEMBLY 0632 SIZE					
	HEAT TREAT: NOTED		APPROVED BY: R.A.D. DATE: 9-20-91							
	FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: JADAMS DATE: 10-14-91		CODE INVENT. NO. 60119		SIZE B		DRAWING NUMBER: 13060007	
			MFG. ACCEPT: R.PAUL DATE: 10-15-91		SCALE: NONE		SALES		SHEET 1 OF 1	