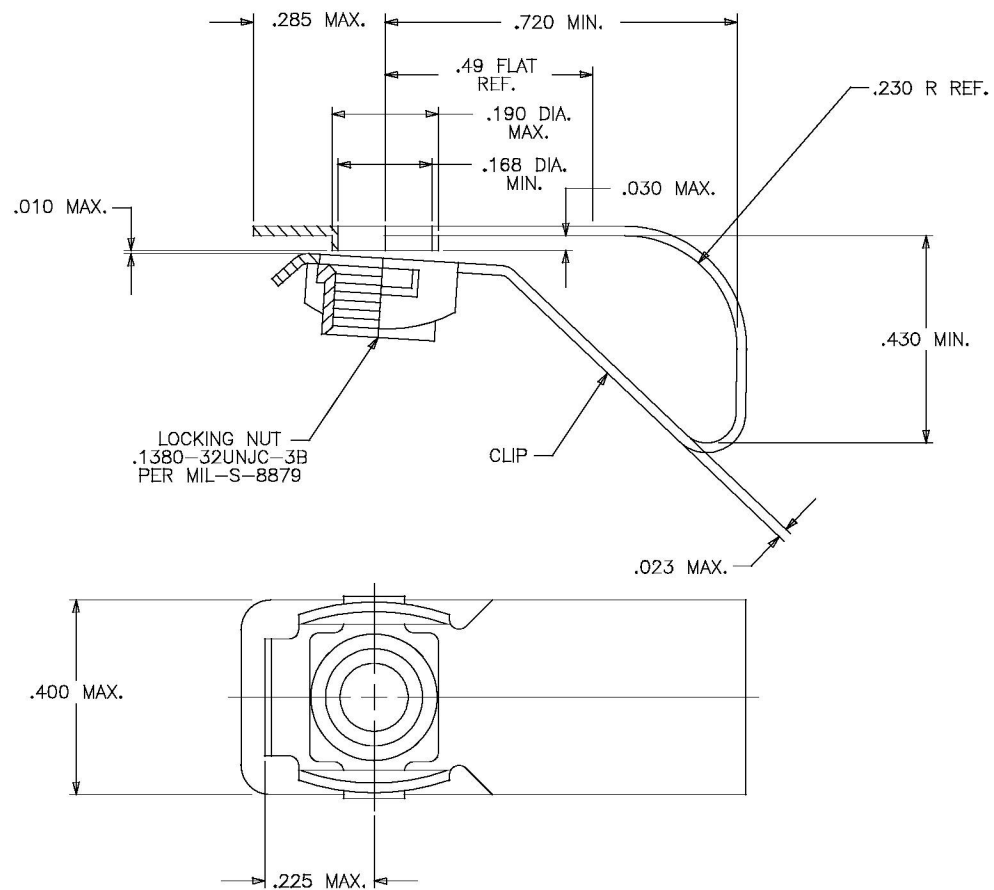


13060006



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL PER ASTM-A-684.
 - 1.2 NUT: CARBON STEEL PER ASTM-A-684.
2. HEAT TREAT:
 - 2.1 CLIP: Rc 51 MAXIMUM
 - 2.2 NUT: Rc 45 MAXIMUM
3. FINISH:
 - 3.1 CLIP: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2
 - 3.2 NUT: CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2 AND MOLYBDENUM DISULFIDE DRY FILM LUBRICANT PER MIL-L-46010 TYPE I.
4. LOCKING TORQUE PER MIL-N-25027
5. INSTALLATION HOLE SIZE = .190-.229 DIA.
6. PANEL THICKNESS RANGE = .020-.060

A	ECN # 4118	11-25-91
ISSUE	DESCRIPTION	DATE
9013-007	REVISION	

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES	DRAWN BY: F.D. 9-17-91	DATE:	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA
	MATERIAL: NOTED	CHECKED BY: R.A.D. 9-20-91	DATE:	
	HEAT TREAT: NOTED	APPROVED BY: R.A.D. 9-20-91	DATE:	
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: JADAMS 10-14-91	DATE:	
		MFG. ACCEPT: R.PAUL 10-15-91	DATE:	TITLE: CLIP NUT ASSEMBLY 0632 SIZE
				CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 13060006
				SCALE: NONE SALES SHEET 1 OF 1