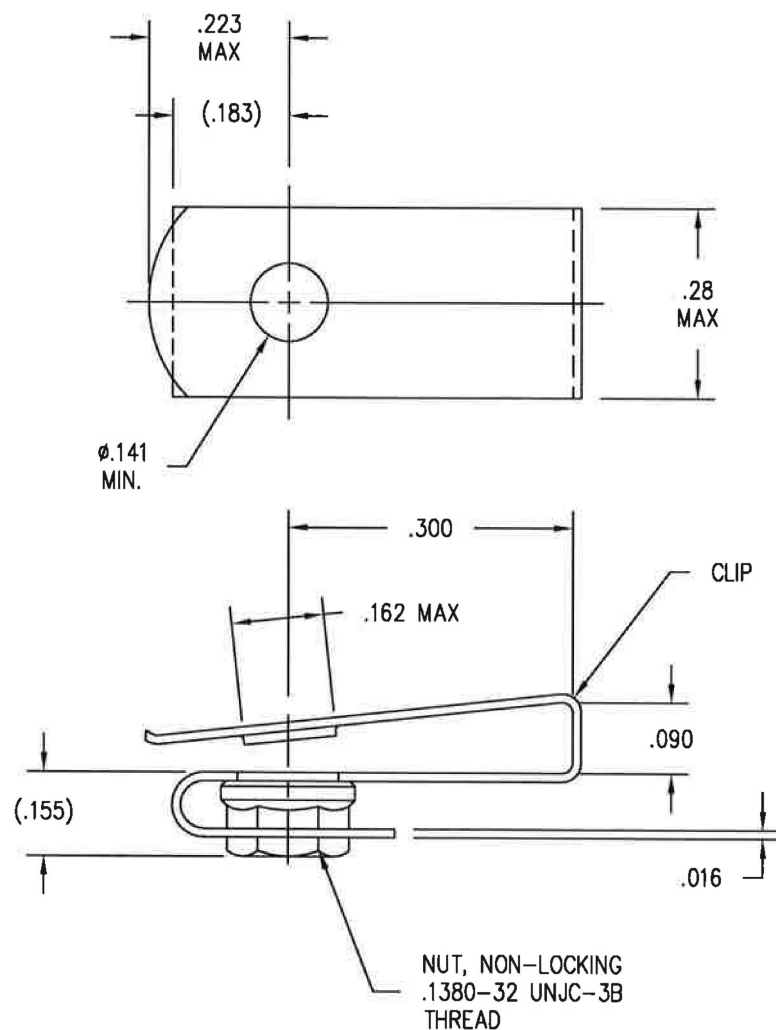




NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
 - 1.1. CLIP: 1050 CARBON STEEL PER ASTM A684/A684M
 - 1.2. NUT: 4037 ALLOY STEEL PER AMS6300 OR ASTM A510/A510M
2. HEAT TREAT:
 - 2.1. CLIP: HRC 48-52
 - 2.2. NUT: HRC 40-45
3. FINISH:
 - 3.1. CLIP: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2
 - 3.2. NUT: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2, AND DRY FILM LUBE PER AS5272, TYPE I

FAA-TSO AUTHORIZED PART

NEXT ASSEMBLY		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES $\pm .010$ - -		IBM NUMBER: -		lisi AEROSPACE THE MONADNOCK COMPANY 18728 E. GALE AVE. CITY OF INDUSTRY, CALIFORNIA	
END ITEM		MATERIAL: NOTED		PROJECT NUMBER: -		TITLE: NUT ASSEMBLY, CLIP-ON, 06-32 SIZE	
THIRD ANGLE PROJECTION		HEAT TREAT: NOTED		DRAWN BY: DATE FD 10/3/91		CAGE CODE SIZE DRAWING NUMBER: 60119 A 13060002	
		FINAL PROTECTIVE FINISH: NOTED		APPROVED BY: DATE RAD 10/4/91		SCALE: NONE SALES SHEET 1 OF 1	

C	11276	JC	1/19/17	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
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