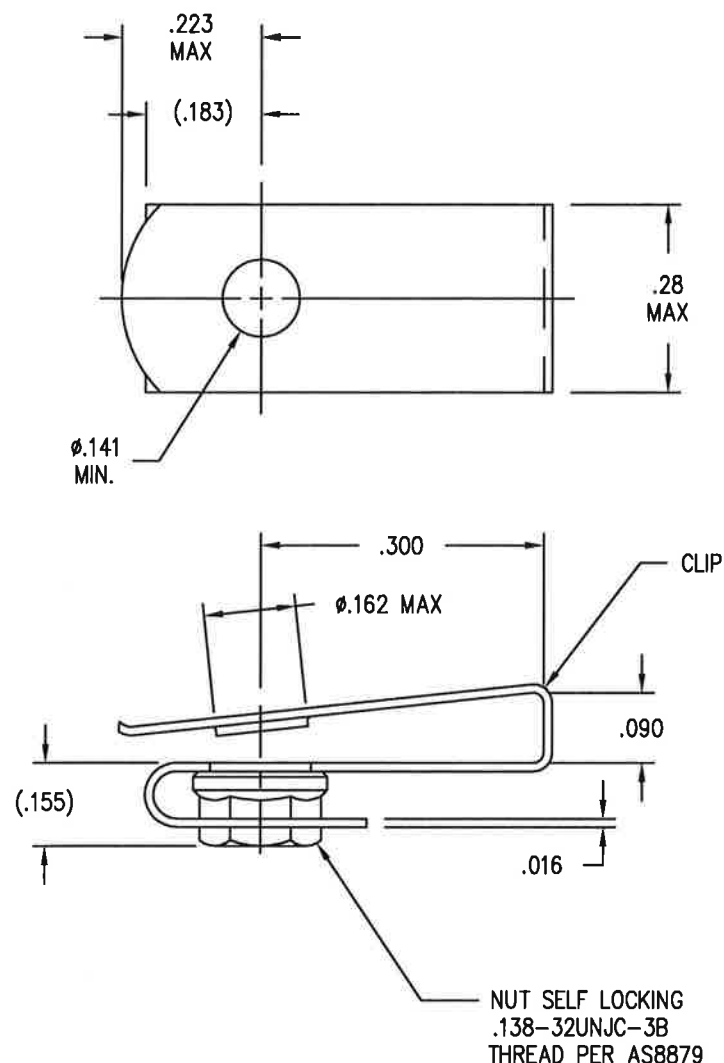


13060001-()()



NOTES (UNLESS OTHERWISE SPECIFIED) :

1. MATERIAL:
 - 1.1. CLIP: 1050 CABON STEEL PER ASTM A684/A684M
 - 1.2. NUT: 4037 ALLOY STEEL PER AMS 6300
2. HEAT TREAT:
 - 2.1. CLIP: AUSTEMPERED TO 84.5-86.0 HR15N (HRC 48-51)
 - 2.2. NUT: AUSTEMPERED TO 83.5 MAX. HR15N (HRC 46 MAX)
3. FINISH:
 - 3.1. NO SUFFIX- CLIP: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2.
NUT: CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2,
AND DRY FILM LUBE PER AS5272, TYPE 1.
 - 3.2 SUFFIX "ZW"-CLIP & NUT: ZINC PLATE PER ASTM B633, TYPE III, CLASS SC2,
CLEAR CHROMATE (TRIVALENT ONLY).
NUT: DRY FILM LUBRICATE PER MIL-PRF-46010, TYPE I.
4. NUTS MEET NASM25027, 125 KSI CLASS
5. PART CALLOUT EXAMPLE:

1 3 0 6 0 0 1 - () ()

FINISH

'-0' OPTION FOR LOCKING NUT
LESS DRY FILM LUBE

BASIC PART NUMBER.

FAA-TSO AUTHORIZED PART

E	10857	JC	5/29/15	REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LSI AEROSPACE THE MONADNOCK COMPANY IS PROHIBITED
D	8498	PO	4/19/06	
REV.	ECN NO.	INIT.	DATE	

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ARE AS FOLLOWS: DECIMALS FRACTION ANGLES ±.010 - -	IBM NUMBER: -	lisi AEROSPACE THE MONADNOCK COMPANY 18301 E. ARENTH AVE. CITY OF INDUSTRY, CALIFORNIA		
			TITLE: NUT ASSY, CLIP-ON, 06-32 SIZE		
THIRD ANGLE PROJECTION	MATERIAL: NOTED	PROJECT NUMBER: 8913-008	CAGE CODE 60119	SIZE A	DRAWING NUMBER: 13060001-()()
	HEAT TREAT: NOTED	DRAWN BY: DATE RAD 8/5/89	APPROVED BY: DATE CKT 6/5/89	SCALE: NONE	SALES
FINAL PROTECTIVE FINISH: NOTED		SHEET 1 OF 1		FORME050A rev. F	