

130511-() ()

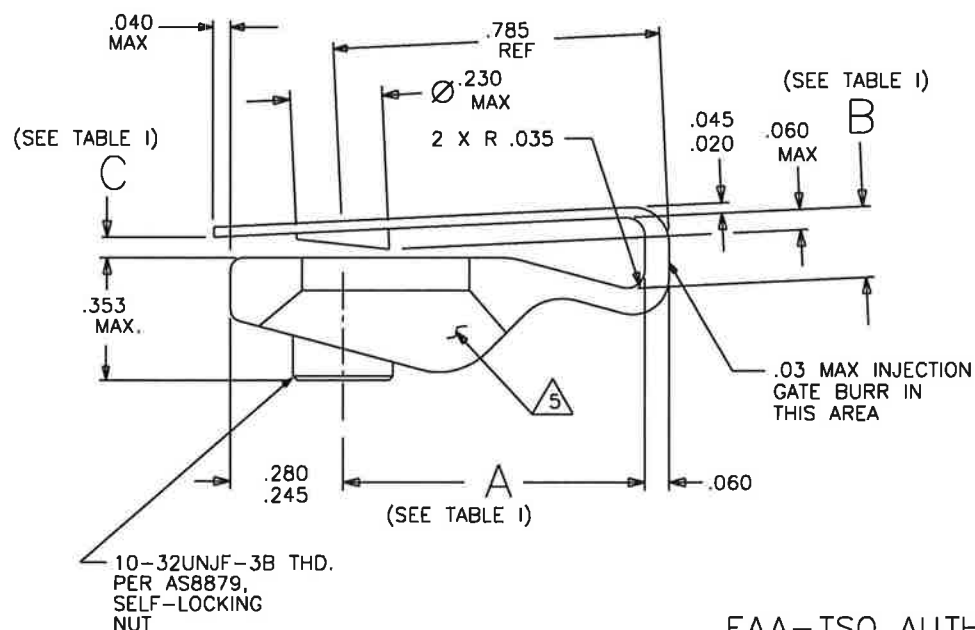
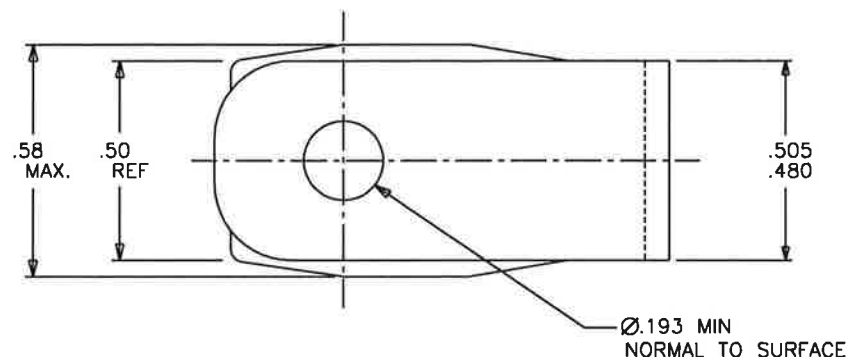


TABLE I

SECOND DASH NUMBER	PANEL GRIP RANGE		A	B	C
	MINIMUM	MAXIMUM	±.010	±.010	MAX.
-1	.020	.160		.175	.050
-2	.140	.300	.745	.315	.150

NOTES:

- MATERIAL:
1.1 CLIP: TORLON 4203L PER ASTM D 5204, TYPE I (PA1000R03A56316E11FB41).
1.2 NUT: A286 CRES PER AMS5731.
- FINISH:
2.1 CLIP: NONE
2.2 NUT:
NO SUFFIX- CADMIUM PLATE PER AMS-QQ-P-416, TYPE II, CLASS 2 .0003-.0006 THK.;
DRY FILM LUBE PER AS5272 TYPE I IN ACCORDANCE WITH THE QPL IN AS5272SUP.
LUBRICANT SHALL MEET THE REQUIREMENTS OF BPS-N-70 AND HYDRAULIC FLUID RESISTANCE REQUIREMENTS OF BMS3-8.
SUFFIX 'P'- PASSIVATE PER AMS-QQ-P-35, COPPER PLATE PER AMS2418, TYPE 2, .0003-.0006 THK., DRY FILM LUBE PER AS5272 TYPE I IN ACCORDANCE WITH THE QPL IN AS5272SUP.
LUBRICANT SHALL MEET THE REQUIREMENTS OF BPS-N-70 AND HYDRAULIC FLUID RESISTANCE REQUIREMENTS OF BMS3-8.
- HARDWARE PROCURED IN ACCORDANCE WITH BOEING PART STANDARD BACN11AL.
- EXCEPT AS NOTED, FLASH AND BURRS ARE NOT PERMISSIBLE.
- MOLDED-IN IDENTIFICATION, RAISED OR DEPRESSED, SIZE AND LOCATION ALONG EITHER SIDE OPTIONAL AS LONG AS CHARACTERS ARE LEGIBLE AND DO NOT AFFECT PART QUALITY OR PERFORMANCE. INCLUDE: M, PAT#6,854,941, 130511-() () OPTIONAL: BAG AND TAG WITH PATENT#6,854,941 AND PART NUMBER.
- EXAMPLE PART NUMBER: 130511-() ()
FINISH
1 OR 2
FINISH CODE
DASH NUMBER

FAA-TSO AUTHORIZED PART

PATENT NO. 6,854,941 APPLIES

B	ECN 8289	02/16/05
A	ECN 8074	12/03/03
ISSUE	ECN NUMBER	DATE
PROJECT No.	-	

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF LISI AEROSPACE MONADNOCK IS PROHIBITED

ITEM NO.	QTY. REQ'D	PART NO.	DESCRIPTION	MATERIAL OR NOTES
NEXT ASSEMBLY			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES: DECIMALS FRACTION ANGLES	
END ITEM			±.010	
			MATERIAL: NOTED	
PREVIOUS ASSEMBLY			HEAT TREAT: -	
			FINAL PROTECTIVE FINISH: NOTED	
			IBN # -	
			DRAWN BY: TSC DATE: 08/14/03	
			ENG. APPROVAL: DATE: PYB 08/20/03	
			QUAL. ACCEPT.: DATE: BG 08/22/03	
			MFG. ACCEPT.: DATE: JA 08/26/03	
			SCALE: NONE	
			SALES	
			SHEET 1 OF 1	

lisi AEROSPACE THE MONADNOCK COMPANY
18301 E. ARENTH AVE
CITY OF INDUSTRY, CALIFORNIA

TITLE: CLIP NUT
SELF-LOCKING NUT
COMPOSITE

CODE IDENT. NO. 60119 SIZE B DRAWING NUMBER: 130511-() ()