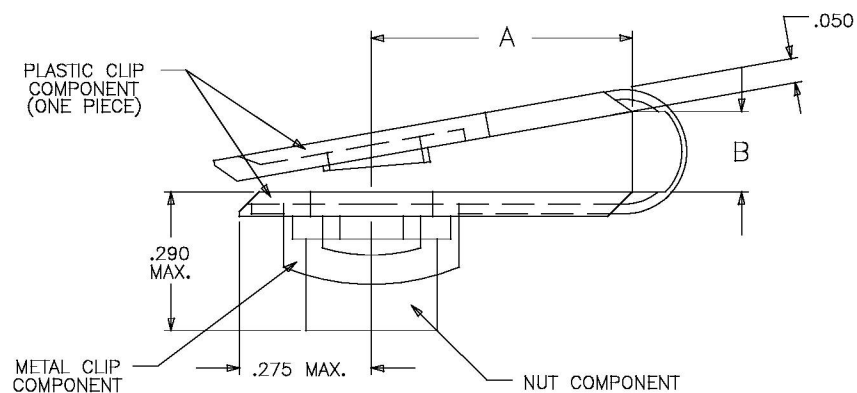
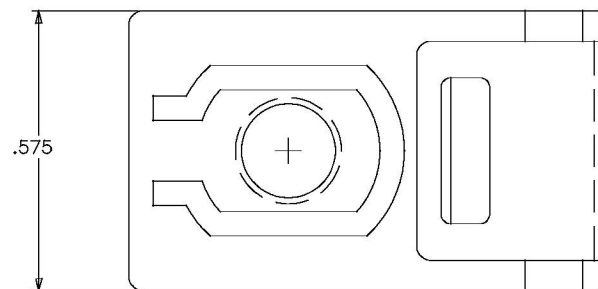


130507-()()



DASH NUMBER	GRIP RANGE		A +/- .020	B MIN.
	MIN.	MAX.		
-1	.020 (0,5)	.140 (3,5)	.530 (13,5)	.160 (4,1)
-2	.140 (3,5)	.300 (7,6)	.530 (13,5)	.300 (7,6)
-3	.020 (0,5)	.140 (3,5)	.660 (16,8)	.160 (4,1)

NOTES:

1. MATERIAL:
 - 1.1 CLIP: CARBON STEEL PER ASTM-A-684, HRC 45-48.
NYLON 6 OR 6/6.
 - 1.2 NUT: 300 SERIES STAINLESS STEEL.
2. FINISH:
 - 2.1 CLIP/METAL: NO CODE = CADMIUM PLATED PER QQ-P-416 TYPE II, CLASS 2.
"G" CODE = EPOXY PRIMER PER EMP5080 OVER CADMIUM PLATE.
"B" CODE = ZINC-COBALT ALLOY COATING PER ASTM-B-840 TYPE D, GRADE 3,18um.
 - 2.2 NUT: PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBRICATED PER AS5272, TYPE I.
3. DIMENSION IN INCHES(MM)
4. PART NUMBER EXAMPLE:
1 3 0 5 0 7 - () ()

NO CODE = CADMIUM PLATE
 "G" CODE = CADMIUM PLATE AND EPOXY PRIMER
 "B" CODE = ZINC-COBALT COATING
 DASH NUMBER (SEE TABLE)
 BASIC PART NUMBER

PATENT APPLIED FOR – FILING DATE 04-18-01, SERIAL NO. 09/837,391

ISSUE	DESCRIPTION	DATE
REVISION		

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .02$	DRAWN BY: R.A.D. 06-05-01	DATE 06-05-01	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.DUENAS 06-05-01	DATE 06-05-01			
	HEAT TREAT: NOTED	APPROVED BY: C.K.T. 06/08/07	DATE 06/08/07	TITLE: CLIP NUT, 1032 SIZE, LOCKING NUT, COMPOSITE/METALLIC		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: J.F. 06/11/01	DATE 06/11/01			
		MFG. ACCEPT: D. PAUL 08/11/01	DATE 08/11/01	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 130507-()()
				SCALE: NONE	SALES	SHEET 1 of 1