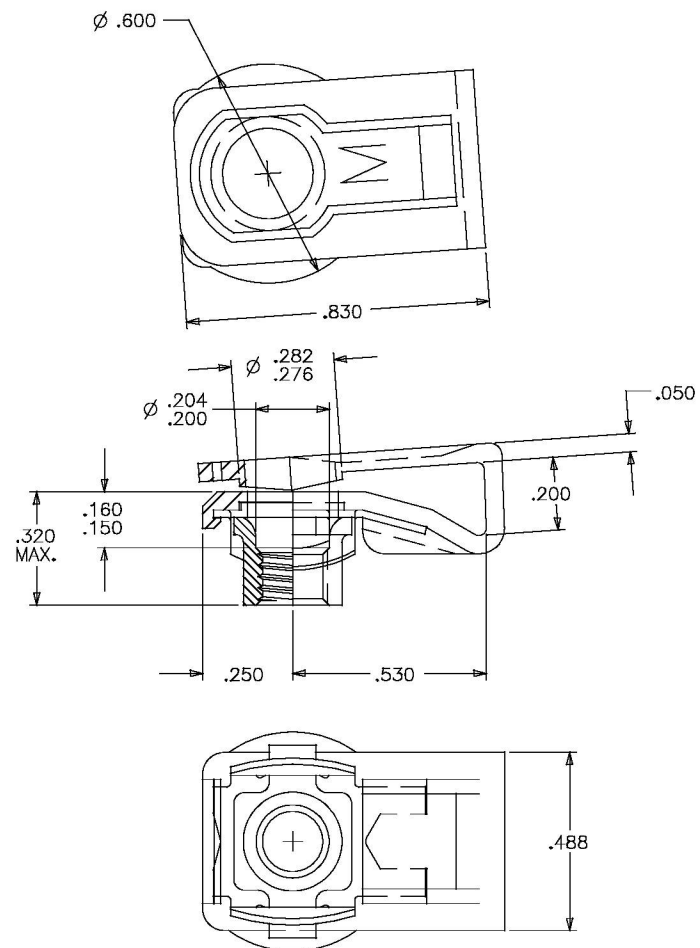


130505



NOTES:

1. MATERIAL:
 - 1.1 CLIP: TORLON 4203
 - 1.2 NUT: 302/304 CRES
 - 1.3 BASKET: 17-7 PH CRES
2. HEAT TREAT:
 - 2.1 CLIP: NONE
 - 2.2 NUT: NONE
 - 2.3 BASKET: CH900 (HRC 46 MINIMUM)
3. FINISH:
 - 3.1 CLIP: NONE
 - 3.2 NUT: PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBRICATED PER AS 5272 TYPE I.
 - 3.3 BASKET: PASSIVATED PER AMS-QQ-P-35
4. PERFORMANCE:
 - 4.1 LOCKING TORQUE PER MIL-DTL-25027
 - 4.2 TORQUE-OUT: 60 IN. LBS. MINIMUM
 - 4.3 FLOAT: .031 RADially
5. APPLICATION DATA:
 - 5.1 INSTALLATION HOLE: .295-.287 DIA.
 - 5.2 PANEL THICKNESS: .020-.140
 - 5.3 EDGE DISTANCE: .500 MAX.

PATENT APPLIED FOR— FILING DATE 04-18-01, SERIAL NO. 09/837,391

ISSUE	DESCRIPTION	DATE

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF THE MONADNOCK COMPANY IS PROHIBITED.

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.020	DRAWN BY: R.A.D. 03-15-01	DATE: 03-15-01	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.DUENAS 03-15-01	DATE: 03-15-01	TITLE: CLIP NUT 1032 LOCKING NUT, COMPOSITE/METAL		
	HEAT TREAT: NOTED	APPROVED BY: CKT 05/30/01	DATE: 05/30/01			
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B.G. 05/31/01	DATE: 05/31/01	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 130505
		MFG. ACCEPT: D. PAUL 05/30/01	DATE: 05/30/01	SCALE: NONE	SALES	SHEET 1 OF 1