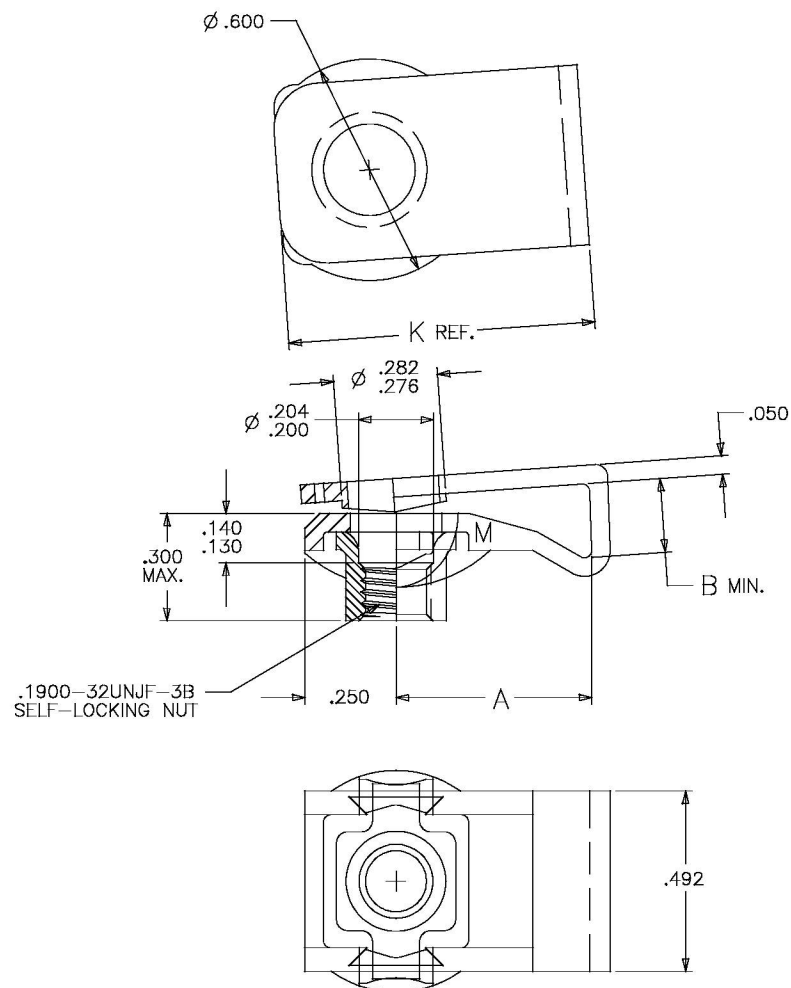


130504-()



DASH NUMBER	A	B MIN.	K REF.
-1	.530	.160	.830
-2	.530	.300	.830
-3	.660	.160	.960

NOTES:

1. MATERIAL:
 - 1.1 CLIP: TORLON 4203L
 - 1.2 NUT: 302/304 CRES
2. FINISH:
 - 2.1 CLIP: NONE
 - 2.2 NUT: PASSIVATED PER AMS-QQ-P-35 AND DRY FILM LUBRICATED PER AS5272 TYPE I.
3. PERFORMANCE:
 - 3.1 LOCKING TORQUE PER NASM-25027
 - 3.2 TORQUE-OUT: 60 IN. LBS. MINIMUM
 - 3.3 FLOAT: .031 RADIALLY
4. APPLICATION DATA:
 - 4.1 INSTALLATION HOLE: .295-.287 DIA.
 - 4.2 PANEL THICKNESS: .020-.140 FOR -1 & -3
.140-.300 FOR -2
 - 4.3 EDGE DISTANCE: .500 MAX. FOR -1 & -2
.630 MAX. FOR -3

PATENT APPLIED FOR- FILING DATE 04-18-01, SERIAL NO. 09/837,391

A	ECN # 7610	11-08-01
ISSUE	DESCRIPTION	DATE
REVISION		

REPRODUCTION OF THIS DRAWING OR MANUFACTURE OF THE PROPRIETARY PARTS SHOWN HERE WITHOUT WRITTEN PERMISSION OF THE MONADNOCK COMPANY IS PROHIBITED.

NEXT ASSEMBLY END ITEM	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES $\pm .020$	DRAWN BY: R.A.D. 03-15-01	DATE	 THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY: R.DUENAS 03-15-01	DATE			
	HEAT TREAT: NONE	APPROVED BY: CKT 05-30-01	DATE	TITLE: CLIP NUT ASSY. 1032 LOCKING NUT, COMPOSITE		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY: B.G. 05-31-01	DATE			
		MFG. ACCEPT:	DATE	CODE INVENT. NO. 60119	SIZE B	DRAWING NUMBER: 130504-()
		D. PAUL 05-30-01	DATE	SCALE: NONE	SALES	SHEET 1 OF 1