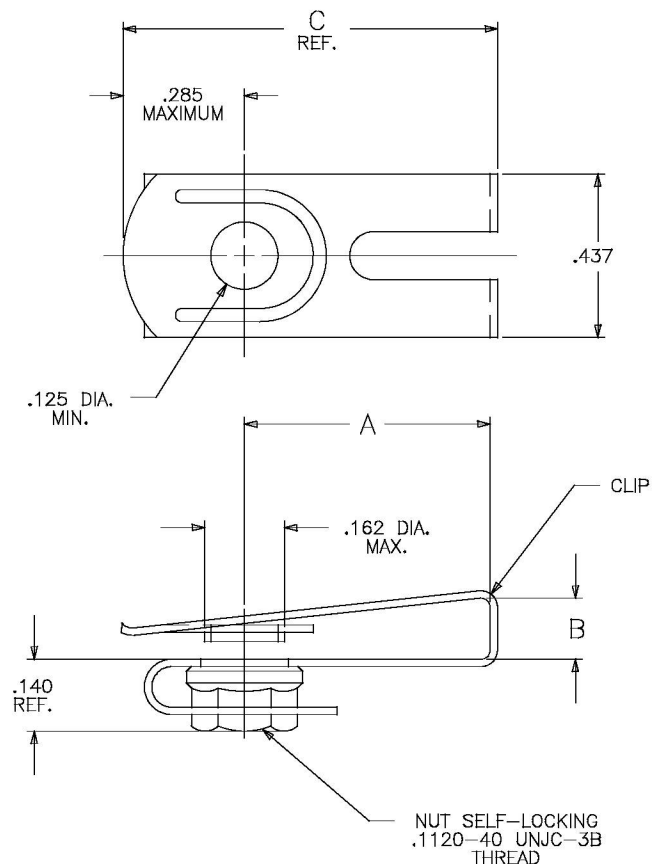


13040006-()-()



FIRST DASH NO.	A ±0.25 ±.010	EDGE DISTANCE MAXIMUM	C REF.	SECOND DASH NO.	B MIN.	PANEL THICKNESS RANGE
-1	6.98 .275	6.35 .250	12.07 .475	-1	1.52 .060	0.51-1.52 .020-.060
-2	10.29 .405	9.53 .375	15.37 .605	-2	3.18 .125	0.51-3.18 .020-.125
-3	12.95 .510	12.70 .500	19.30 .760	-3	4.06 .160	0.51-4.06 .020-.160
-4	13.46 .530	12.70 .500	19.81 .780	-4	4.75 .187	3.18-4.75 .125-.187
-5	16.76 .660	15.75 .620	23.11 .910	-5	6.35 .250	4.06-6.35 .160-.250

NOTES: (UNLESS OTHERWISE SPECIFIED)

1. MATERIAL:
1.1 CLIP: 17-7PH CRES PER AMS5528, COND. TH1050.
1.2 NUT: A286 CRES PER AMS5731 CAPABLE OF AMS5732, AMS5734 AND AMS5737, HEAT TREATED.
2. FINISH:
2.1 CLIP: PASSIVATED PER QQ-P-35.
2.2 NUT: PASSIVATED PER QQ-P-35. DRY FILM LUBRICANT PER MIL-L-46010 TYPE I, OR EQUIVALENT.
3. LOCKING TORQUE PER MIL-N-25027.
4. DIMENSIONS: MILLIMETERS/INCHES.
5. INSTALLATION HOLE SIZE: .189-.229 DIA.
6. PART CALLOUT EXAMPLE:
1 3 0 4 0 0 6 - 1 - 1

SECOND DASH NUMBER, PANEL THICKNESS (SEE TABLE).

FIRST DASH NUMBER = "A" DIM. (.275) "C" DIM. (.475).

BASIC PART NUMBER.

ISSUE	DESCRIPTION	DATE
	REVISION	9213-013

NEXT ASSEMBLY	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES DECIMALS FRACTION ANGLES ±.010	DRAWN BY: F.D. 11-25-92	DATE			THE MONADNOCK COMPANY CITY OF INDUSTRY, CALIFORNIA		
	MATERIAL: NOTED	CHECKED BY:	DATE			TITLE:		
	HEAT TREAT: NOTED	APPROVED BY:	DATE			NUT ASSY.- CLIP-ON, 4-40 SIZE STAINLESS STEEL		
	FINAL PROTECTIVE FINISH: NOTED	APPROVED BY:	DATE			CODE IDENT. NO. 60119	SIZE B	DRAWING NUMBER: 13040006-()-()
		MFG. ACCEPT:	DATE			SCALE: NONE	SALES	SHEET 1 OF 1